

Body Emblem Package Installation

[Installation Instructions Part Number](#)

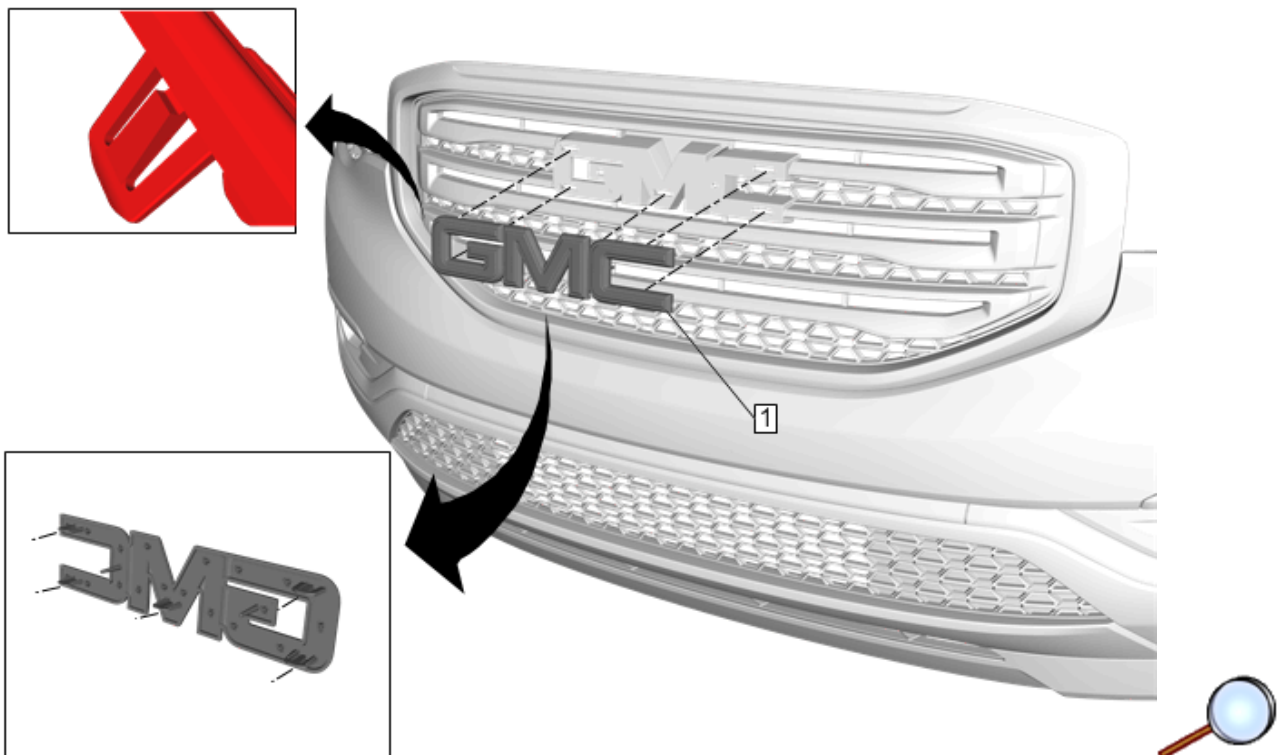
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Kit Contents

Qty	Description
1	Emblem Assembly GMC – Front
1	Emblem Assembly GMC – Liftgate
1	Alcohol Wipe
1	Installation Instructions

Procedure

1. Front GMC Emblem Replacement. Read all instructions before performing procedure.
2. Inspect kit to verify all parts are included.
3. Turn off the vehicle.
4. Remove the front bumper fascia. Refer to [Front Bumper Fascia Replacement](#) in Vehicle Service Manual.



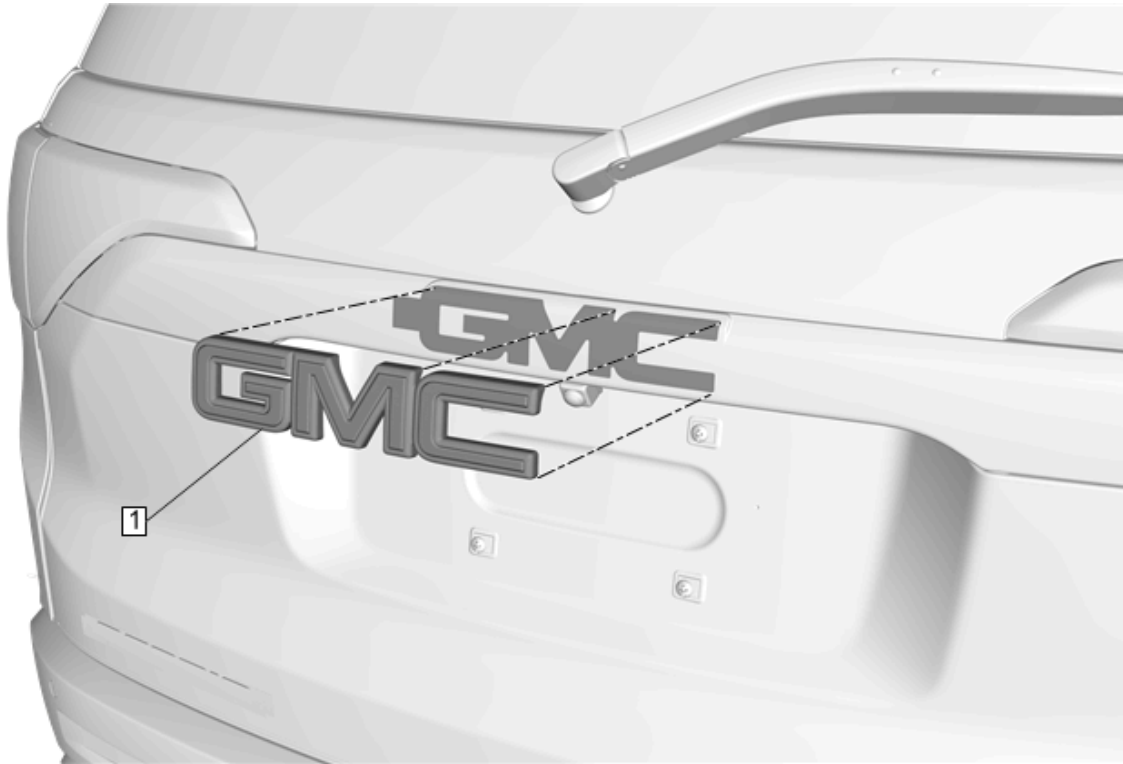
5. Using a suitable flat-bladed tool, release the five locking/retention tabs and remove the front grille emblem (1) from the front grille.
6. Accurately position the new black emblem (1) to the grille engaging the five locking/retention tabs.

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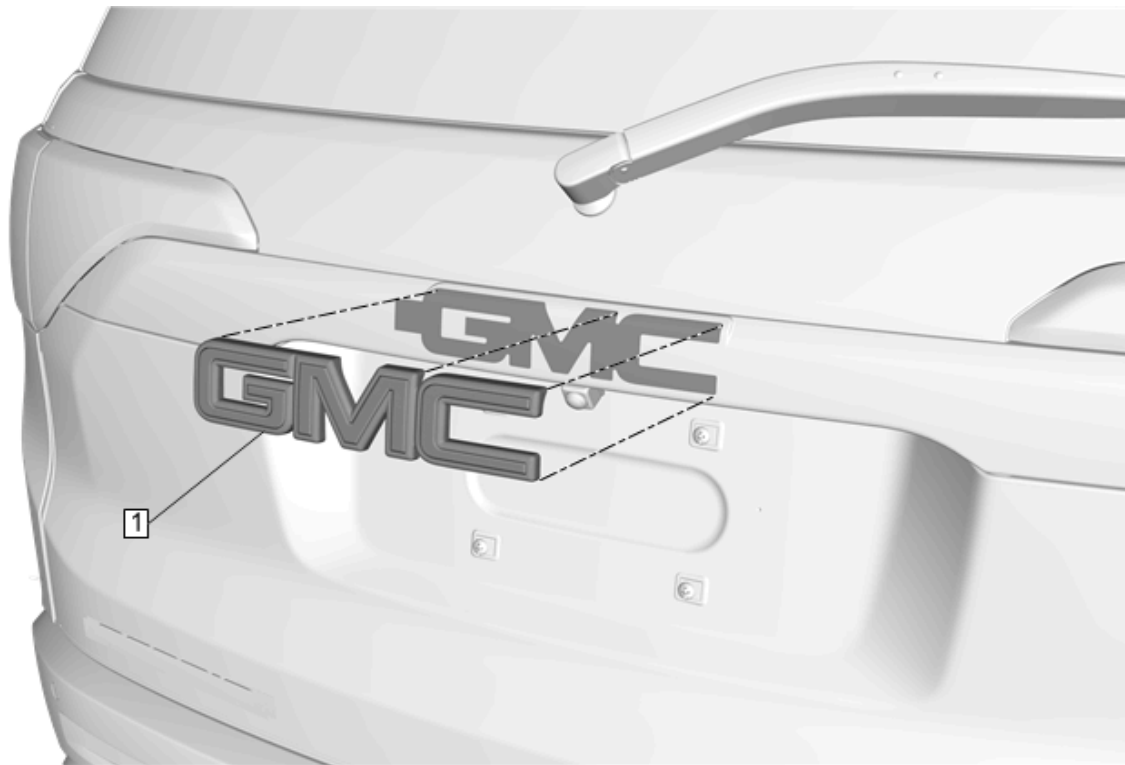
7. Apply enough evenly distributed pressure to engage the locking/retention tabs.
8. Verify that the emblem is fully seated and securely attached to the grille.
9. Install the front bumper fascia. Refer to [Front Bumper Fascia Replacement](#) in Vehicle Service Manual.
10. Ensure all electrical connections are intact, test any front lighting to confirm it is functioning.

Rear GMC Emblem Replacement

1. Turn off vehicle.
2. If there is an existing emblem on the liftgate:



- 2.1. Mark the position of the emblem with a washable marker or masking tape prior to removal on all four sides.
 - 2.2. Carefully use a plastic flat-bladed tool to remove the rear emblem (1) from the surface. Once the emblem is removed use the flat-bladed tool and fingers to pull the remaining adhesive from the surface.
 - 2.3. After all adhesive is removed, clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel.
3. Installing the Rear Emblem:
- 3.1. The part surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for one hour after assembly to allow adhesive to develop sufficient bond strength.
 - 3.2. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion.



- 3.3. Position new black emblem (1) carefully within reference marks and place on prepared surface of liftgate.
- 3.4. Using the palm of the hand, apply strong pressure to all areas of the emblem to ensure full adhesion is achieved.
- 3.5. Carefully remove any markings or tape used to locate the rear emblem. Clean the liftgate surface as needed.