

Rear Wheel Opening and Front Fender Molding Package Installation

[Installation Instructions Part Number](#)

23203843

Kit Contents

Qty	Description
1	Front Flare Left Hand
1	Front Flare Right Hand
1	Rear Flare Left Hand
1	Rear Flare Right Hand
38	Screws
14	U-Nuts
1	3M® Adhesive Promoter Packet 4298 (ADPRO)
2	Alcohol Wipes
2	Retainer
1	Installation Instructions

Tools Required

Masking Tape

T-15 Driver

Pliers

Drill w 1/4" Drill Bit

GM Vehicle Care Super Lube With PTFE or Equivalent

Vehicle Preparation

The temperature must be between 16-30°C (61-86°F).

Wash and thoroughly dry vehicle.

Wipe all tape mounting surfaces (except air shield) with provided alcohol wipes prior to installation.

For Rear Flare, apply masking tape to Air Shield prior to the application of ADPRO.

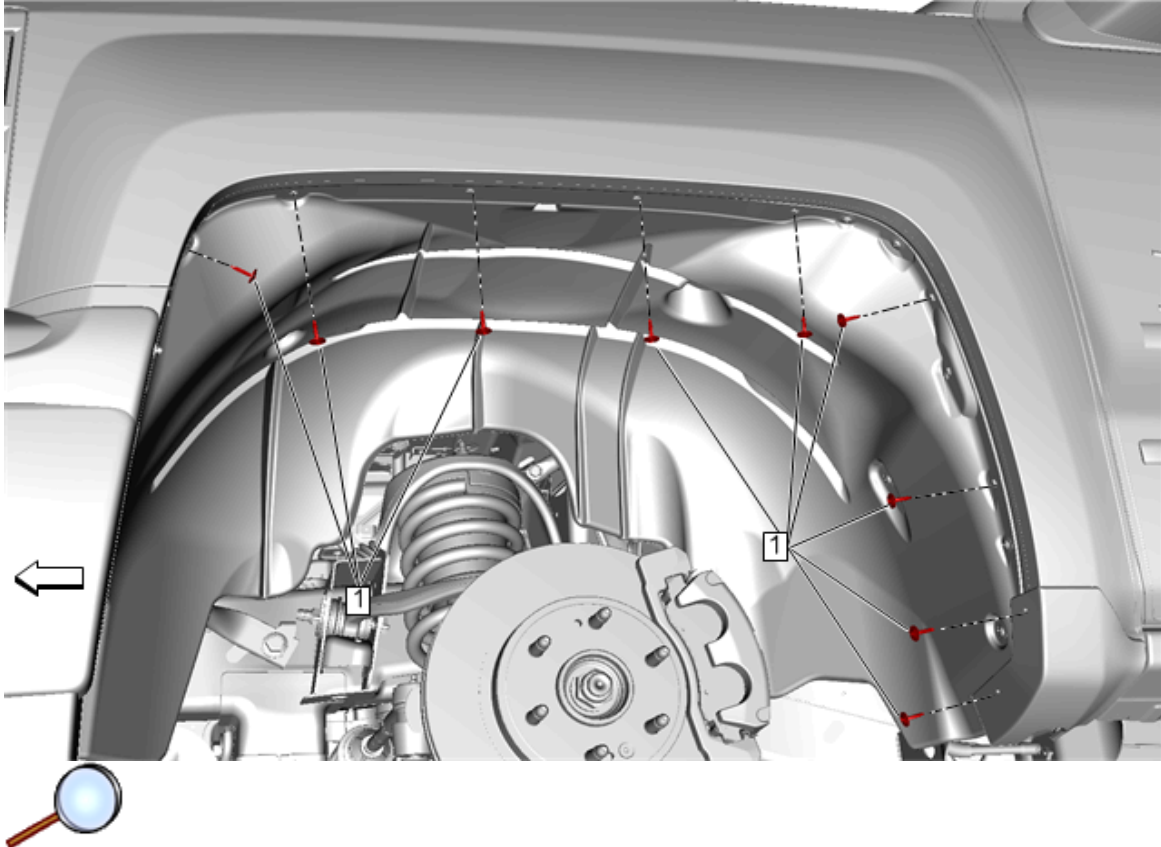
© 2016 General Motors. All rights reserved.

Installation Front and Rear Wheel Flares

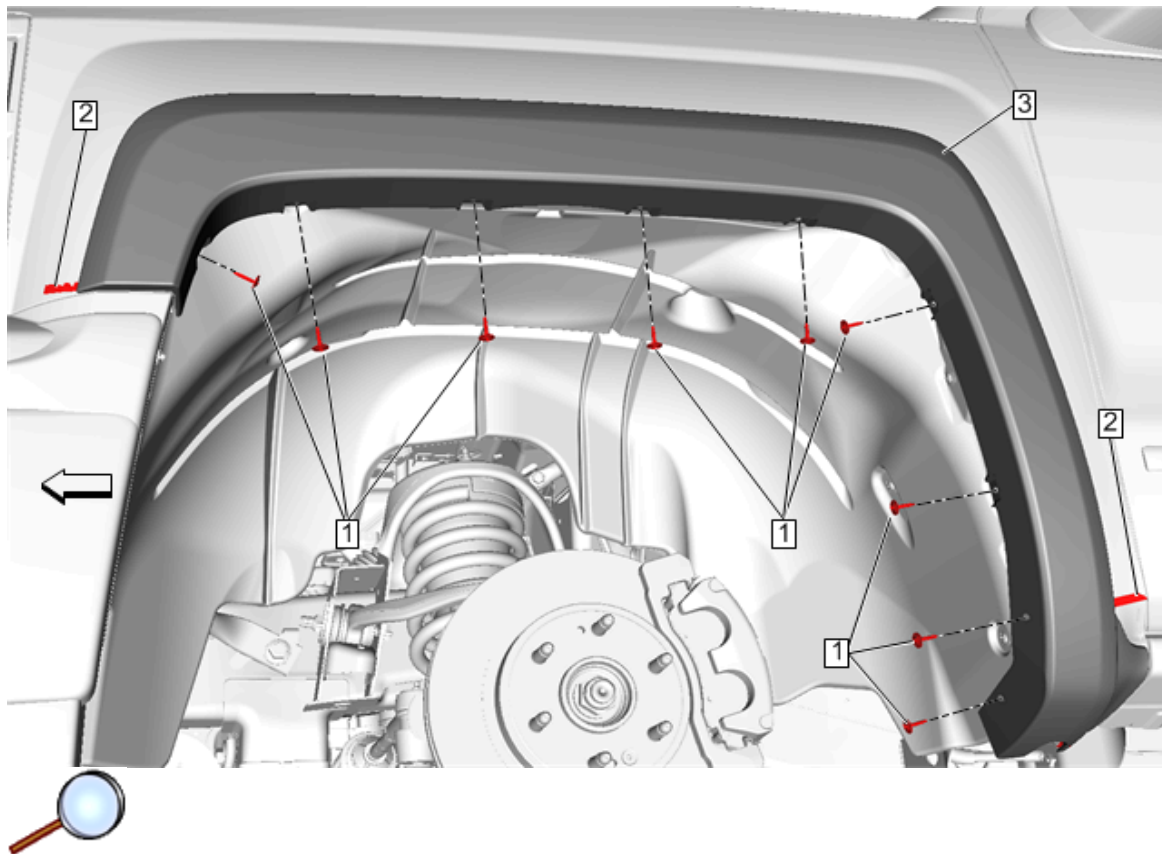
Note: Prior to installation hold the flare up to the vehicle to determine position, fastener locations (existing fastener's removed) and tape mounting areas.

Front Flare

1. Remove front wheel and tire assembly. Refer to Vehicle Service Manual.



2. Using a T-15 driver, remove and discard fasteners (1).



3. Install front wheel flare (3) making sure tape tabs (2) are visible prior to driving fasteners.

Note: The front flare fits snug around the wheel opening flange near fasteners. Slight pressure may be required to position flare.

4. Install new screws (1) but do not tighten fully.

5. Slowly pull tape liner (2) OVER itself. DO NOT PULL TAPE LINER SIDEWAYS to avoid tearing the tape.

6. Using either a roller or soft cloth to apply 20 to 30 pounds of pressure along the adhesive edge of front flare.

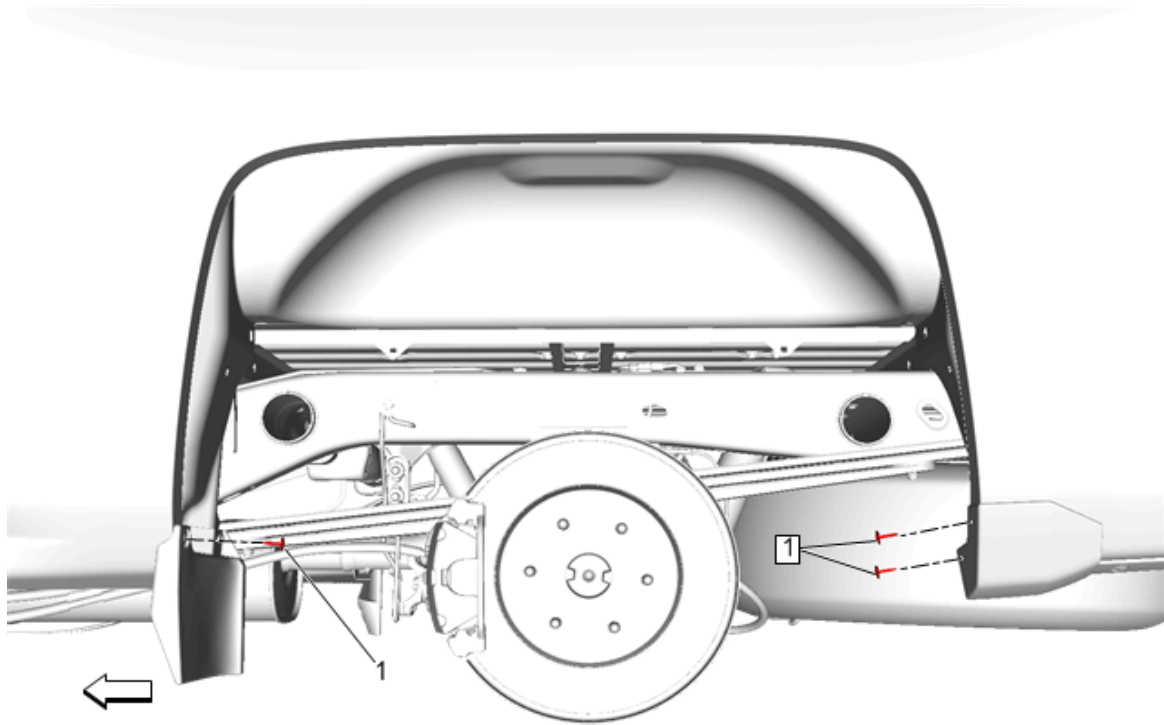
7. Tighten all fasteners to 2.5 ± 0.5 N.m (22 lb in).

8. Install front wheel and tire assembly. Refer to Vehicle Service Manual.

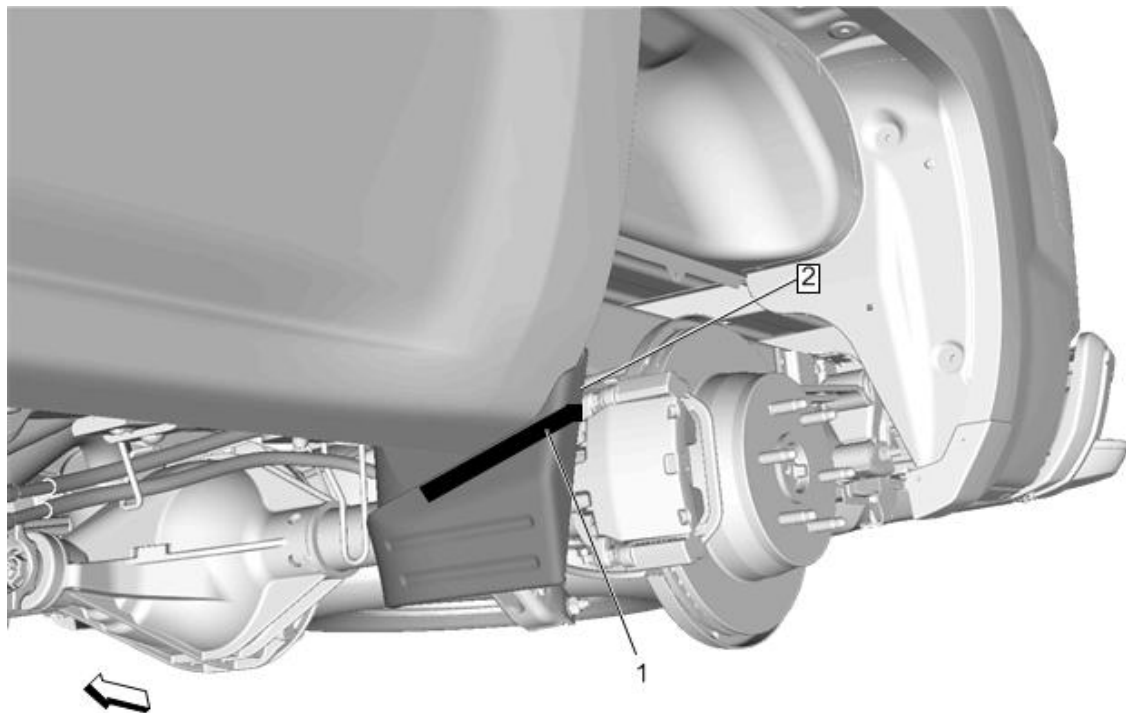
9. Repeat process for other side.

Rear Flare

1. Remove rear wheel and tire assembly. Refer to Vehicle Service Manual.

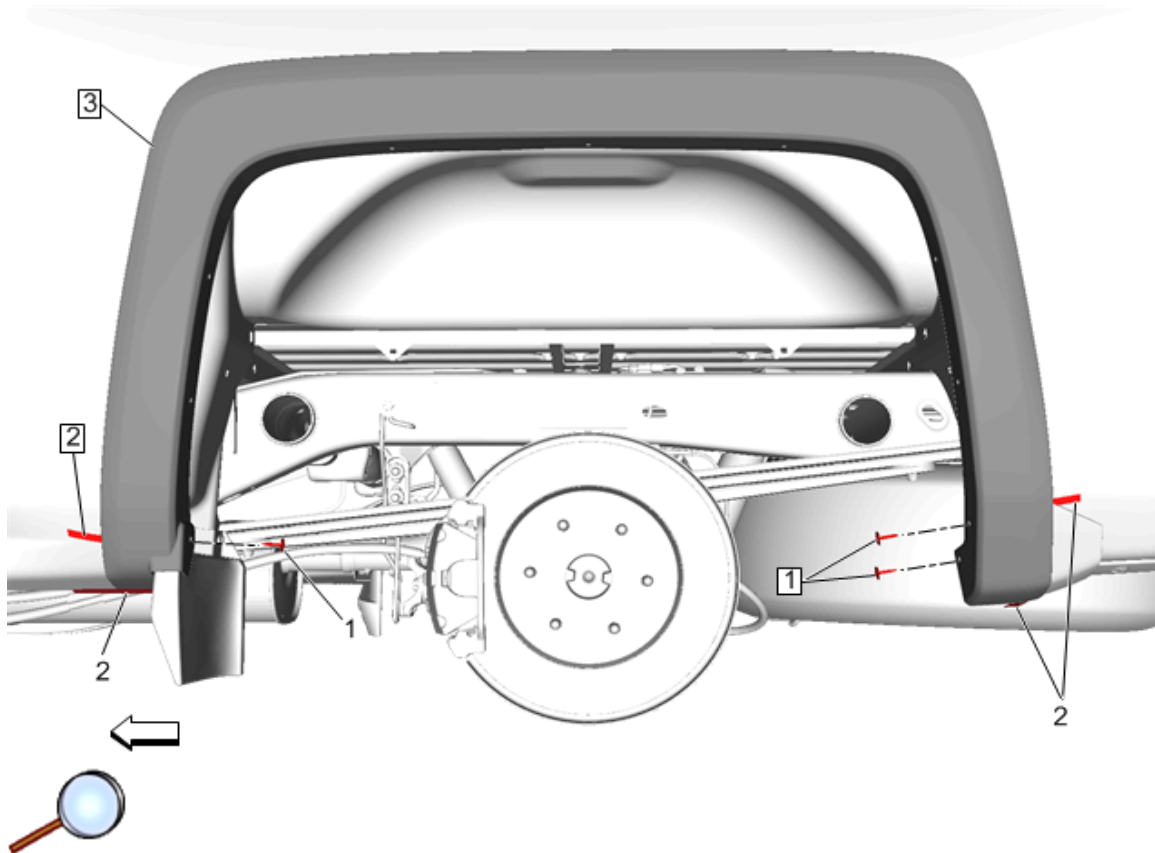


- Using a T-15 driver, remove and discard fasteners (1).

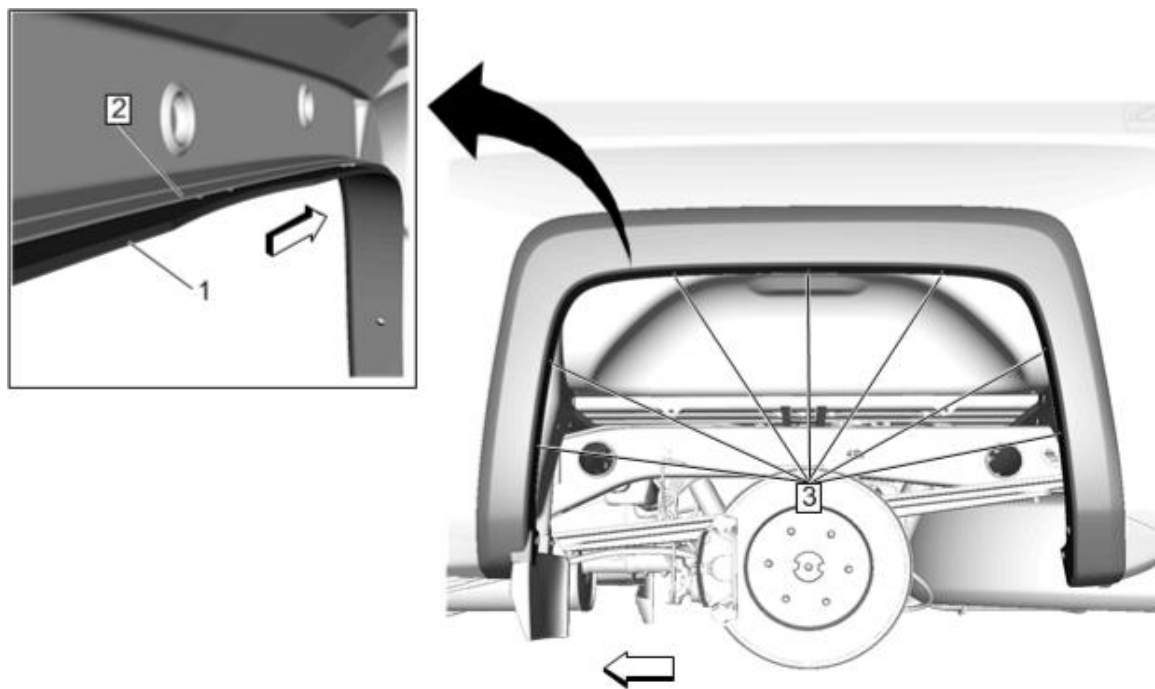


- Per Vehicle Preparation Instructions, apply masking tape (1) to protect air shield surface prior to applying ADPRO
- Apply adhesive promoter (ADPRO) to the upper portion of the air shield (2).

Note: Do not apply ADPRO below masking tape line (1).

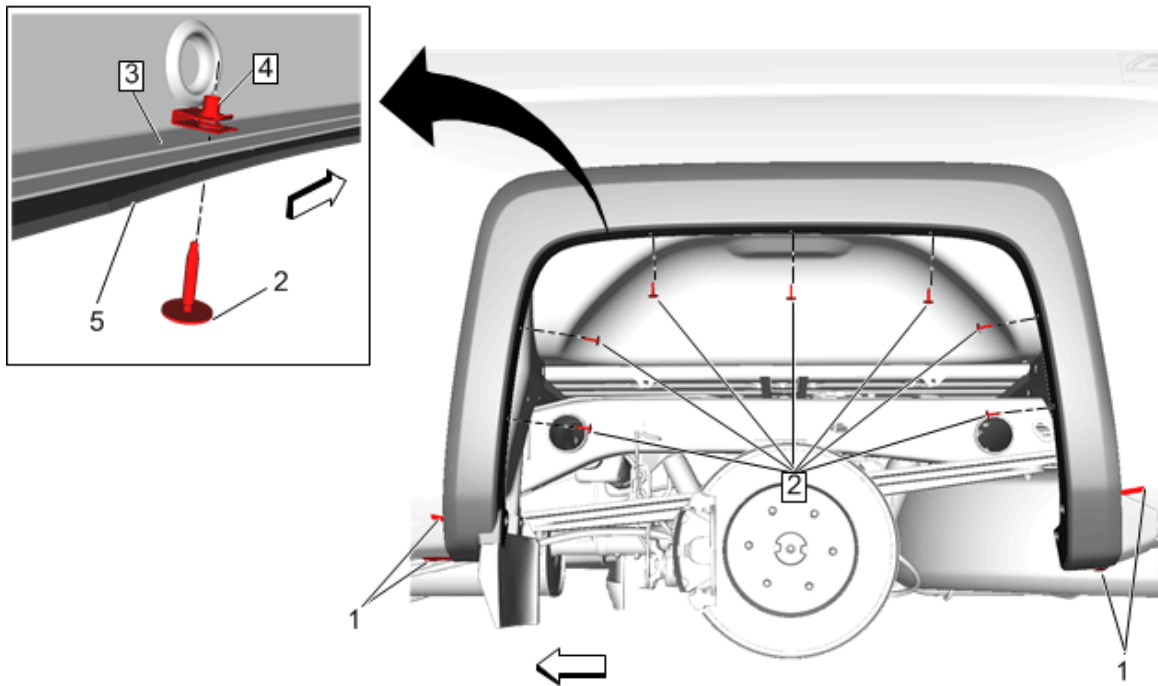


- 5. Position rear wheel flare (3) making sure tape tabs (2) are visible prior to driving fasteners.
- 6. Install the new screws (1) in the areas as shown, but do not tighten fully.



- 7. Prior to drilling holes, line up edge of wheel flare (1) to edge of metal (2) along wheel opening making sure wheel flare is tight to wheel opening flange.

8. While maintaining flare alignment, drill holes using a 1/4" drill bit through holes (3) provided in wheel flare.
9. For corrosion protection, apply Super Lube or equivalent to all exposed metal at newly drilled holes (3).



10. Align edge of wheel flare (5) with edge of wheel opening flange.
11. Install remaining new screws (2) and U-nuts (4) in the new holes, but do not tighten fully.
Note: U-nut rests on top of metal flange (3).
12. Slowly pull tape liner (1) OVER itself. DO NOT PULL TAPE LINER SIDEWAYS to avoid tearing the tape liner.
13. Using either a roller or soft cloth to apply 20 to 30 pounds of pressure along the adhesive edge of flare.
14. Tighten all fasteners to 2.5 ± 0.5 N.m (22 lb in).
15. Remove masking tape from air shield.
16. Install rear wheel and tire assembly. Refer to Vehicle Service Manual.
17. Repeat process for other side.