

# Front Grille Package Installation (Terrain)

## Installation Instructions Part Number

23241325

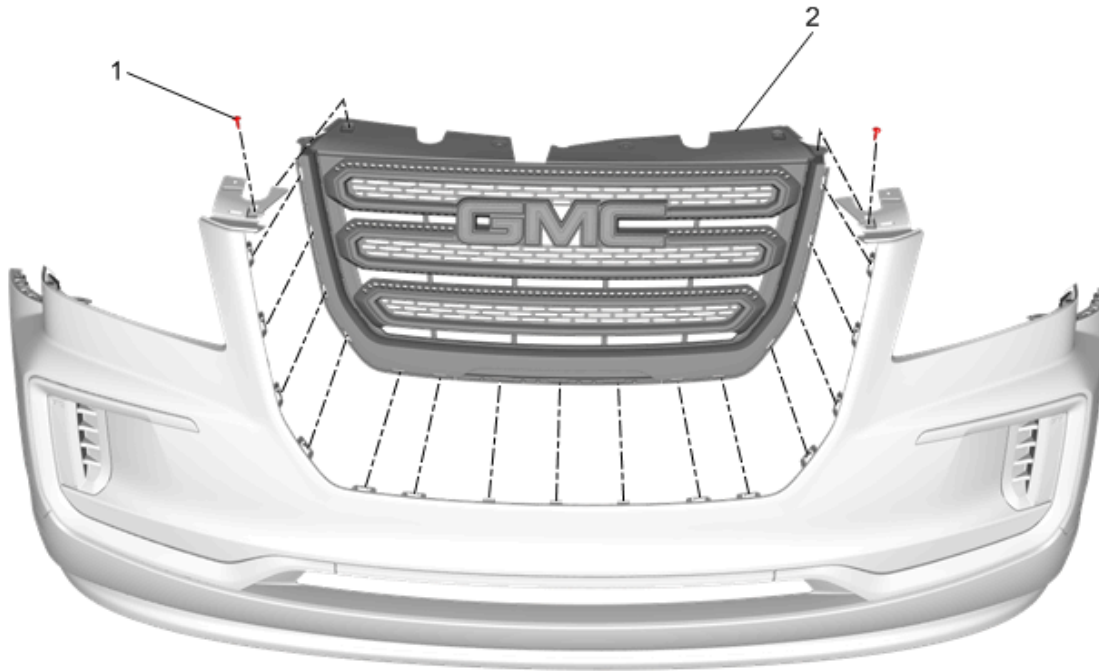
### Kit Contents

Qty	Description
1	Front Grille
1	Installation Instructions

## Procedure

### Remove OEM Grille

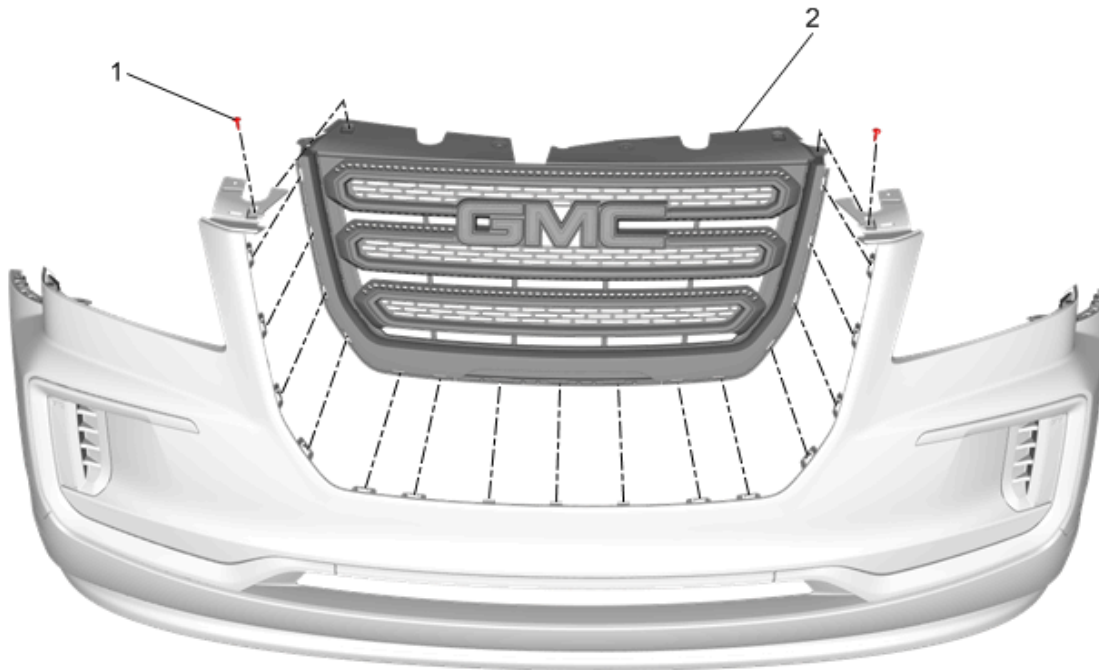
1. Remove the Front Bumper Fascia. Refer to Vehicle Service Manual.
2. Remove the Front Bumper Energy Absorber. Refer to Vehicle Service Manual.



3. Remove the front grille bolts (1).
4. Place the front bumper fascia face down on a clean protected surface.
5. Using a suitable trim tool, release the locking tabs while carefully pulling the front grille (2) from the front fascia.
6. Remove and retain the grille emblem. Refer to Vehicle Service Manual.

### **Install New Grille**

1. Install the previously removed grille emblem to the new grille. Refer to Vehicle Service Manual.



**Note:** Each individual front bumper fascia tab must be secure to each slot in the front grille prior to reassembly of the fascia to the vehicle.

2. Install the new grille (2) to the fascia engaging the locking tabs.

**Caution:** Use the correct fastener in the correct location. Replacement fasteners must be the correct part number for that application. Fasteners requiring replacement or fasteners requiring the use of thread locking compound or sealant are identified in the service procedure. Do not use paints, lubricants, or corrosion inhibitors on fasteners or fastener joint surfaces unless specified. These coatings affect fastener torque and joint clamping force and may damage the fastener. Use the correct tightening sequence and specifications when installing fasteners in order to avoid damage to parts and systems.

3. Install the front grille bolts (1). Tighten the front grille bolts to 2.5 Nm (22 lb in).

4. Install the Front Bumper Energy Absorber. Refer to Vehicle Service Manual.

5. Install the Front Bumper Fascia. Refer to Vehicle Service Manual.