

# Front Grille Package Installation (Equinox)

## Installation Instructions Part Number

23241326

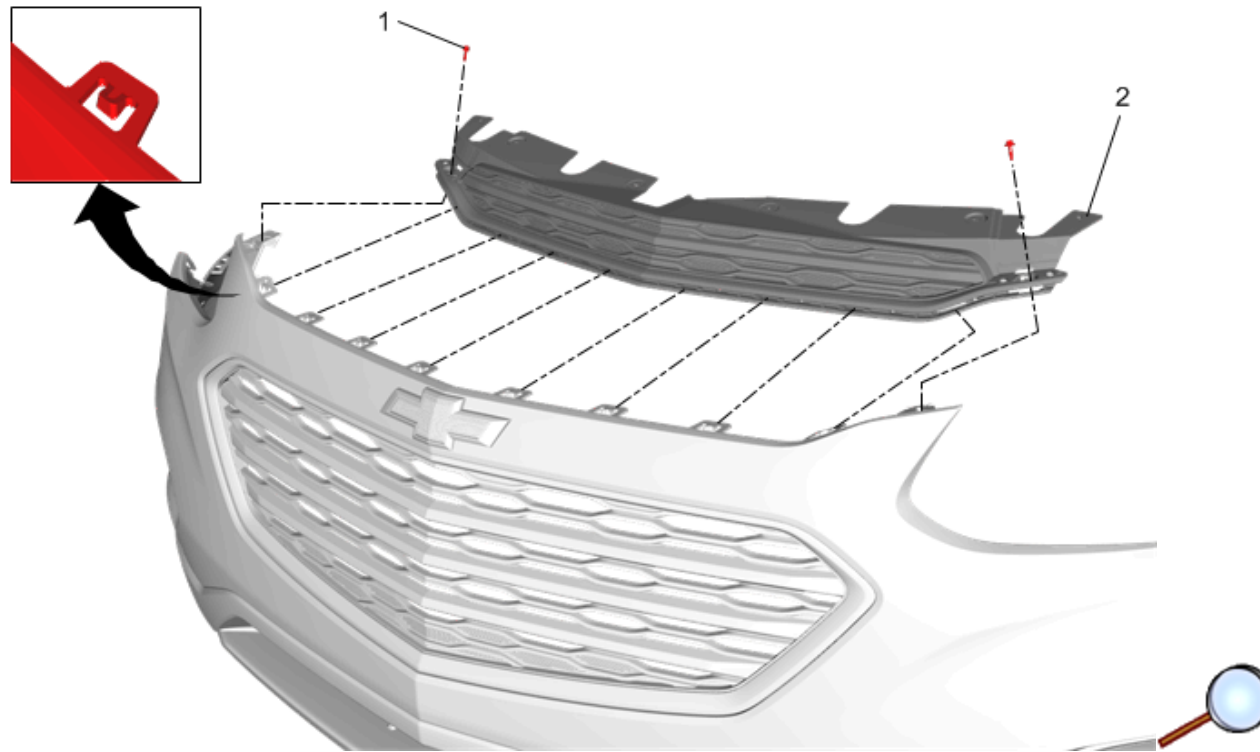
### Kit Contents

Qty	Description
1	Upper Grille
1	Lower Grille
1	Installation Instructions

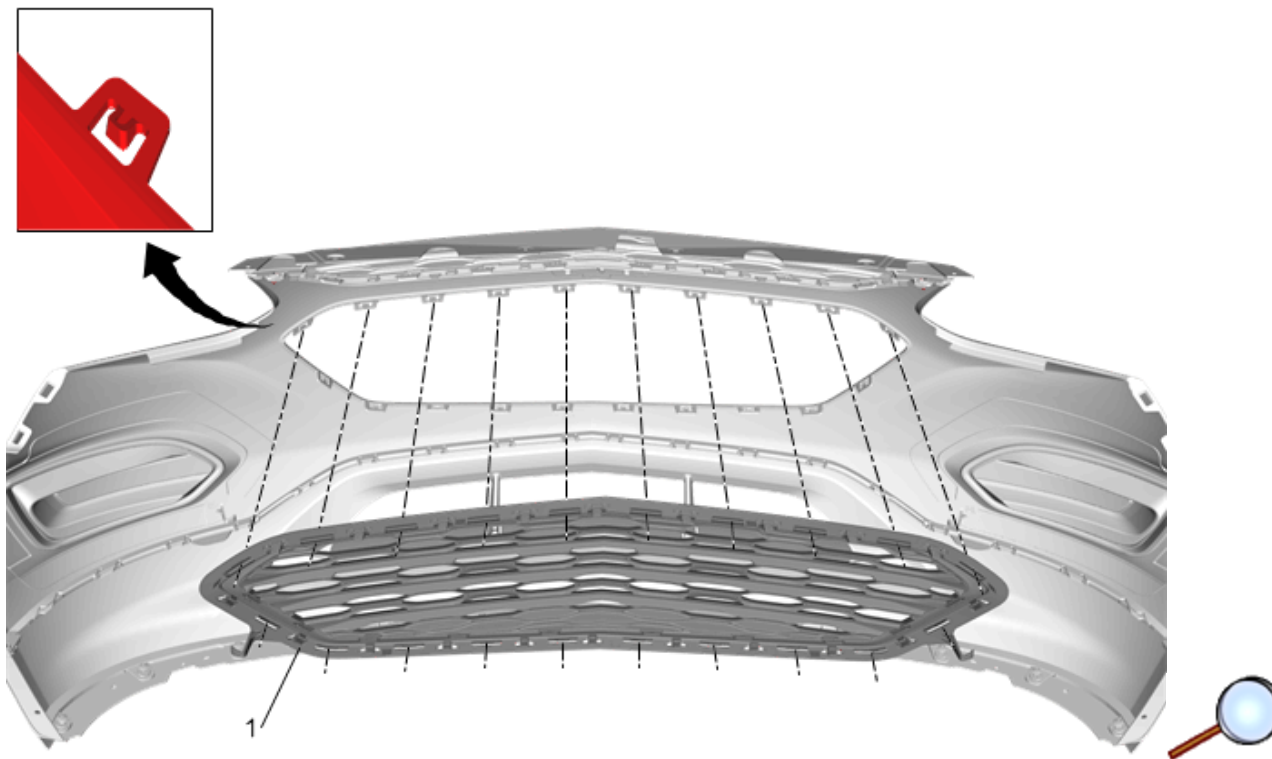
## Procedure

### Remove OEM Grilles

1. Remove the Front Bumper Fascia. Refer to Vehicle Service Manual.
2. Remove the Front Bumper Fascia Seal. Refer to Vehicle Service Manual.
3. Remove the Front Bumper Energy Absorber. Refer to Vehicle Service Manual.



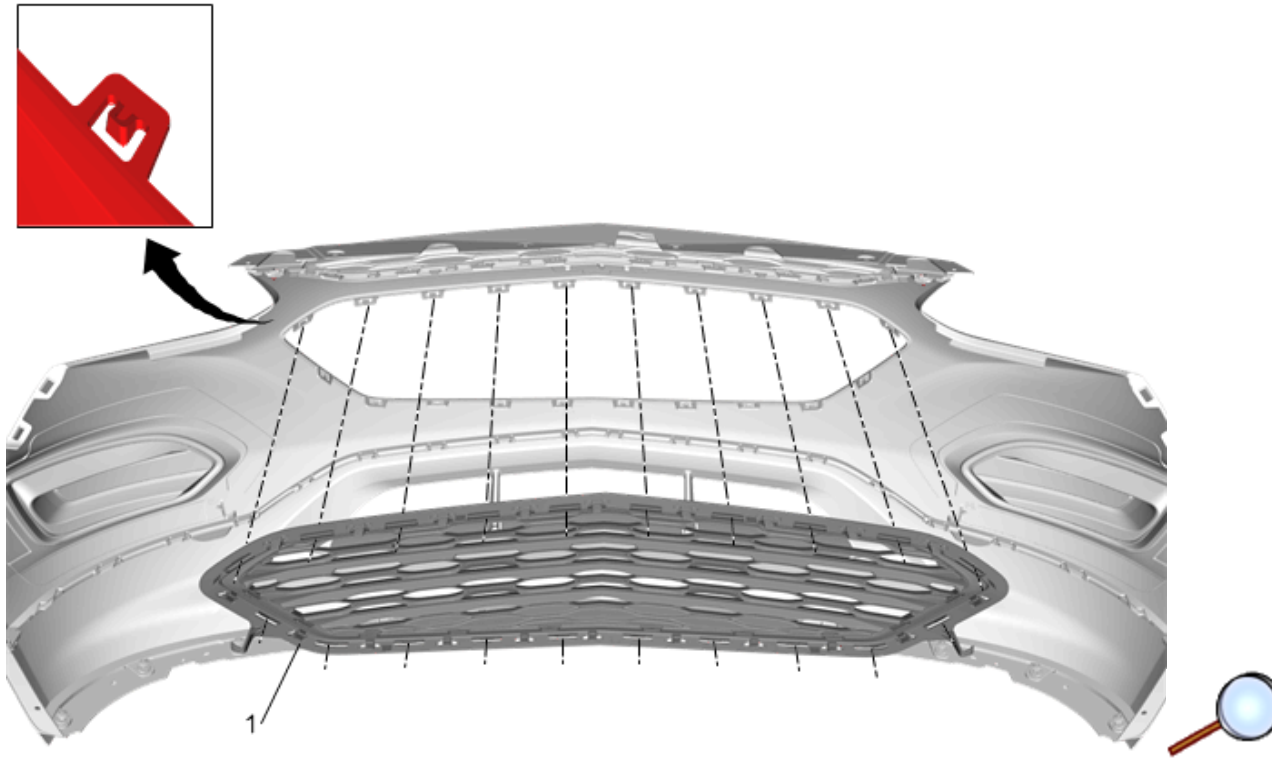
4. Remove the front bumper fascia bolts (1).
5. Place the front bumper fascia face down on a clean protected surface.
6. Using a suitable trim tool, release the locking tabs while carefully pulling the front upper grille (2) from the front fascia.



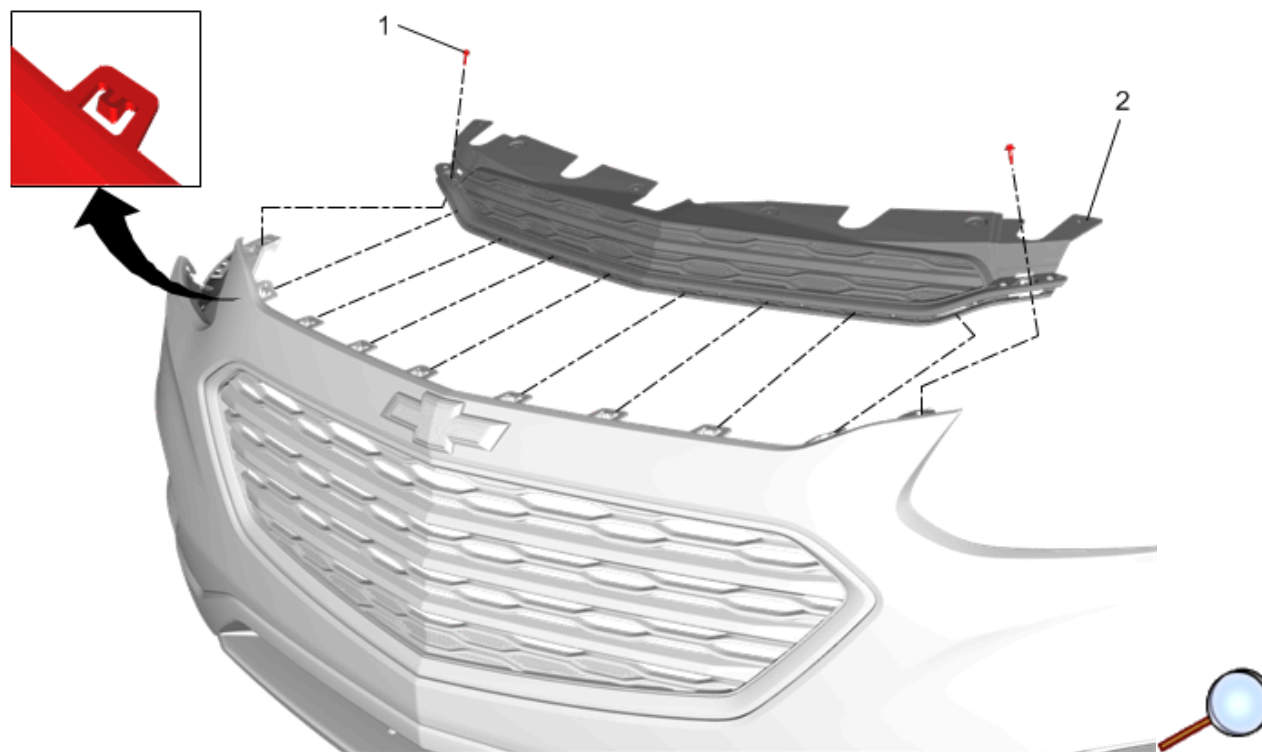
7. Disconnect the electrical harness.

8. Release the locking tabs and pull the front lower grille (1) from the front bumper fascia.

### **Install New Grilles**



1. Transfer components from OEM front lower grille to new front lower grille if necessary.
2. Install the new front lower grille (1) to the fascia engaging the locking tabs.
3. Connect electrical harness.



**Note:** Each individual front bumper fascia tab must be secure to each slot in the front upper grille prior to reassembly of the fascia to the vehicle.

4. Install the new upper grille (2) to the fascia engaging the locking tabs.

**Caution:** Use the correct fastener in the correct location. Replacement fasteners must be the correct part number for that application. Fasteners requiring replacement or fasteners requiring the use of thread locking compound or sealant are identified in the service procedure. Do not use paints, lubricants, or corrosion inhibitors on fasteners or fastener joint surfaces unless specified. These coatings affect fastener torque and joint clamping force and may damage the fastener. Use the correct tightening sequence and specifications when installing fasteners in order to avoid damage to parts and systems.

5. Install the front bumper fascia bolts (1). Tighten the front bumper fascia bolts to 2.5 Nm (22 lb in).

6. Install the Front Bumper Energy Absorber. Refer to Vehicle Service Manual.

7. Install the Front Bumper Fascia Seal. Refer to Vehicle Service Manual.

8. Install the Front Bumper Fascia. Refer to Vehicle Service Manual.