

Rear Bumper Fascia Protector Package Installation

Installation Instructions Part Number

23248215

Kit Contents

Item	Description	Qty
A	Rear Bumper Protector	1
B	Spacers	2

Tools Required

Clutch roller or equivalent

90% (or greater) Isopropyl Alcohol

Masking Tape

Note: Dealer Installation recommended. Instructions may refer to Vehicle Service Manual.

Note:

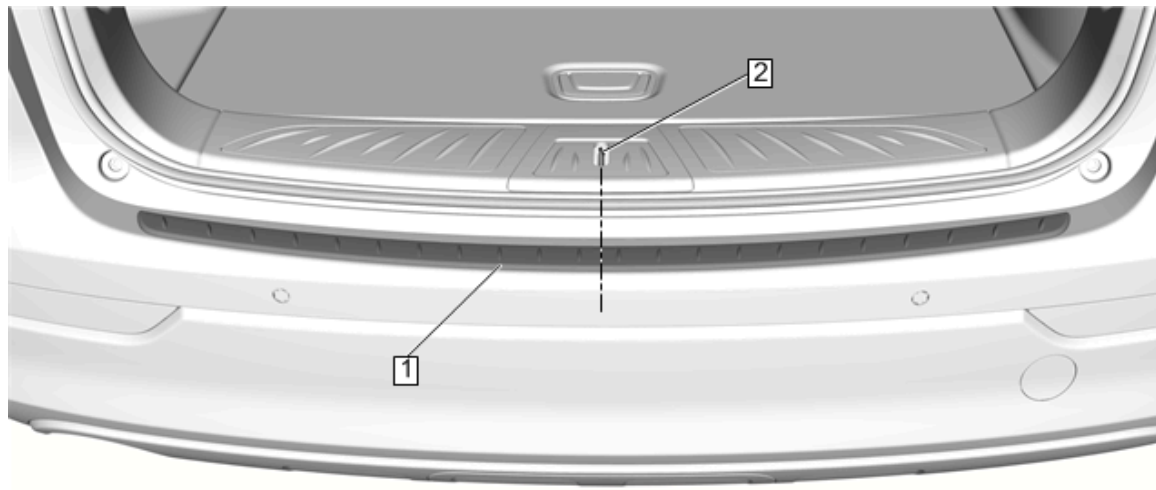
- Install the rear bumper protector only when the part & vehicle temperatures are between 60°F - 110°F (16°C - 43°C).
- Do not wash or expose the vehicle to a wet environment for 24 hours after installing the bumper protector.

Procedure

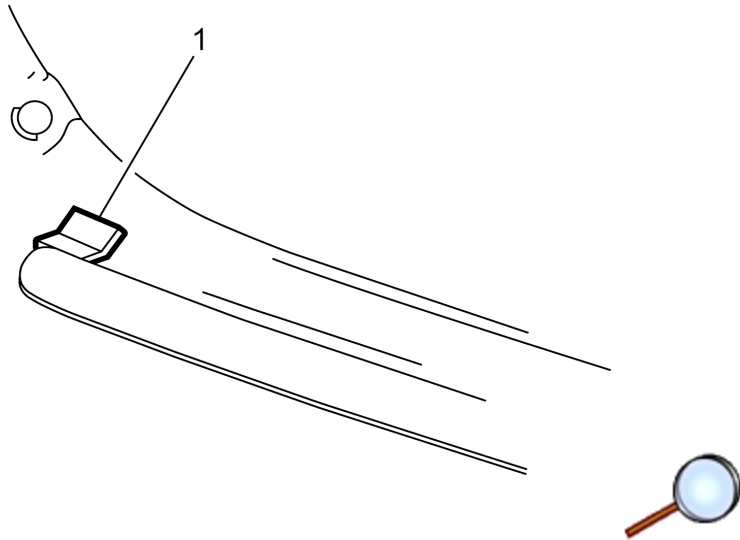


1. Clean vehicle area thoroughly with soap and water to remove any dirt or debris and allow to dry.
2. Bumper protector installation prep.
 - 2.1. Open rear hatch.
 - 2.2. Using a clean lint-free cloth and 90% Isopropyl Alcohol, clean area of rear bumper (1) where part will be installed.
 - 2.3. Allow time to dry thoroughly.

Note: Failure to clean the mounting surface properly may cause the adhesive tape to have poor adhesion to the vehicle.



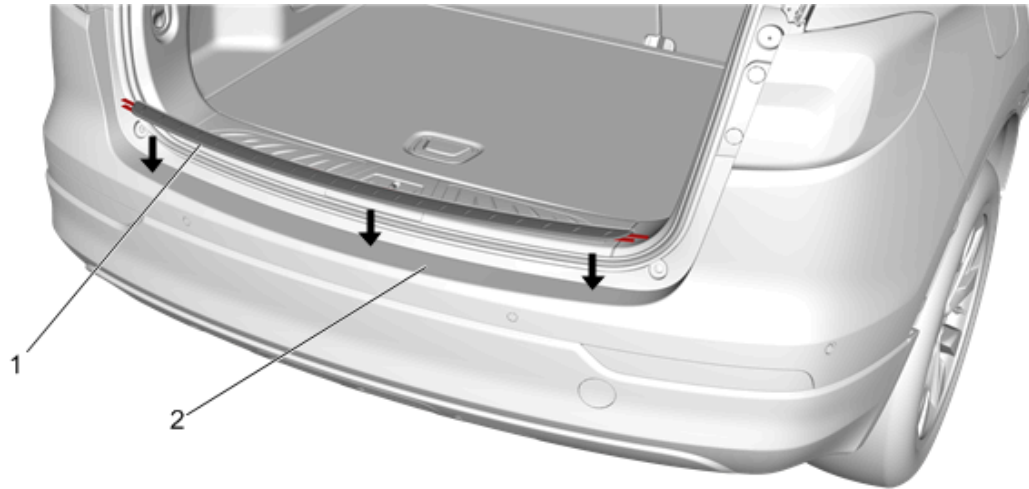
3. Dry fit the bumper protector (1) on the vehicle.
Align the bumper protector centering with the tailgate latch (2).



4. Position spacer block (1) at the ends of the rear bumper protector on both sides of vehicle. Spacer block should fit tight between part and bumper.
5. Check the fore/aft alignment of the bumper protector to the curvature of the bumper for consistent gap.

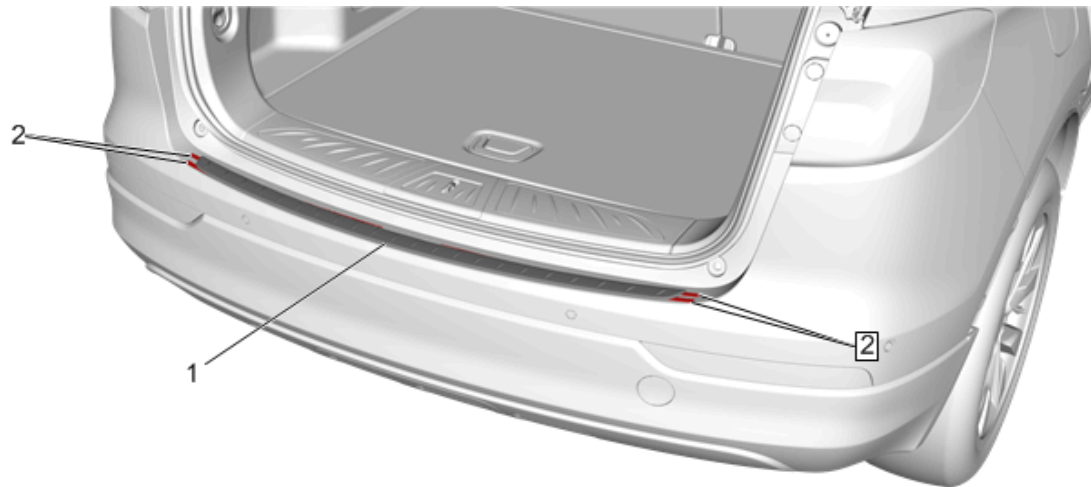


6. Prepare tape.
 - 6.1. Remove part.
 - 6.2. Peel back approximately 30 mm on all tape liners (1).
 - 6.3. Fold back all liners (1).



7. Re-align part to vehicle and lightly tack the bumper protector (1) to the vehicle (2).

8. Conform alignment and tight fit to spacers. If necessary, un-tack bumper protector and repeat.



9. While holding part (1) in position with one hand, remove tape liners (2).

10. Using a clutch roller or equivalent, start at the center and apply 30 lbs of force along tape path.



11. To ensure adequate adhesion, re-apply 30 lbs of force across the entire part (1).
12. Close rear hatch.
13. Do not expose vehicle to moisture for 24 hours.