Body Emblem Package Installation (Fender)

Installation Instructions Part Number

23273560

Kit Contents

Qty	Description
2	Emblem – "Camaro"
1	Mylar Template
2	Alcohol Wipes
1	Installation Instructions

Tools Required

Masking Tape

Scissors

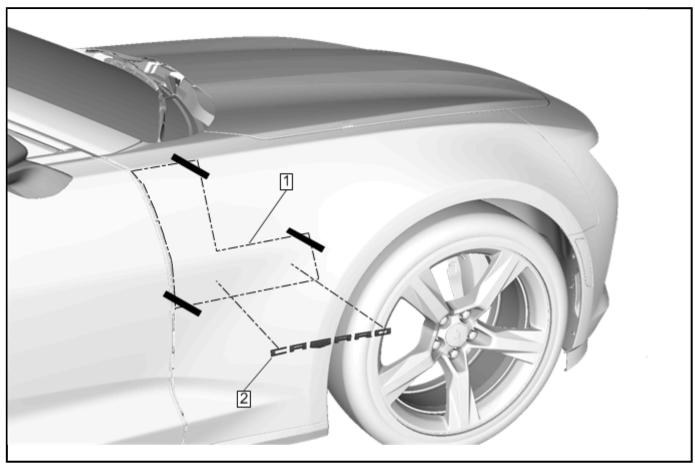
Rubber Roller

Before you start

Note: For the emblem to adhere best, the vehicle's front fenders should be free of damage (dents, scratches, creases, fractures, etc.). Remove any other front fender emblem as required, using a plastic flat bladed tool to assist in removal. **Caution:** Use a plastic, flat-bladed tool to prevent paint damage when removing an emblem/name plate.

- 1. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for one hour after assembly to allow adhesive to develop sufficient bond strength.
- 2. Wash the fender of the vehicle with a non-petroleum based cleaning product. If a stronger cleaner is required to remove any contaminates, use 3M general purpose Adhesive Cleaner (P/N 08984). Then, thoroughly dry with a soft clean cloth.

Procedure



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- 1. Cut out Mylar template following dashed line boarder as indicated on the template. Cut out section where badge is represented, as indicated on the template.
- 2. Starting on the passenger side front fender, align the supplied template (1) to the fender using the door line and feature line, as shown. Secure template in place using masking tape.
- 3. Using the supplied alcohol wipe, wipe the area of the fender where the emblem will be installed. Wipe surface dry with a clean lint-free towel.
- 4. Take one of the emblems (2) and peel the protective liner from the adhesive backing. Be careful not to touch the tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion.
 - **Important:** The adhesive will bond quickly to the paint. In the event that the emblem should be mis-aligned after installation, do not attempt to remove the emblem as this will cause paint damage. To avoid mis-alignment, do not drop the emblem into place. Instead, first align the top edge of the emblem lettering to the template as shown, using the cardboard carrier, template locating line, and template cut-out area. Then, toggle the emblem into place. Once the emblem is in place, press firmly on the entire surface of the emblem and then use a rubber roller to apply 15 PSI of equal pressure along the entire emblem to ensure good tape adhesion.
- 5. Flip the template over and repeat these steps to apply the second emblem to the driver's side.