

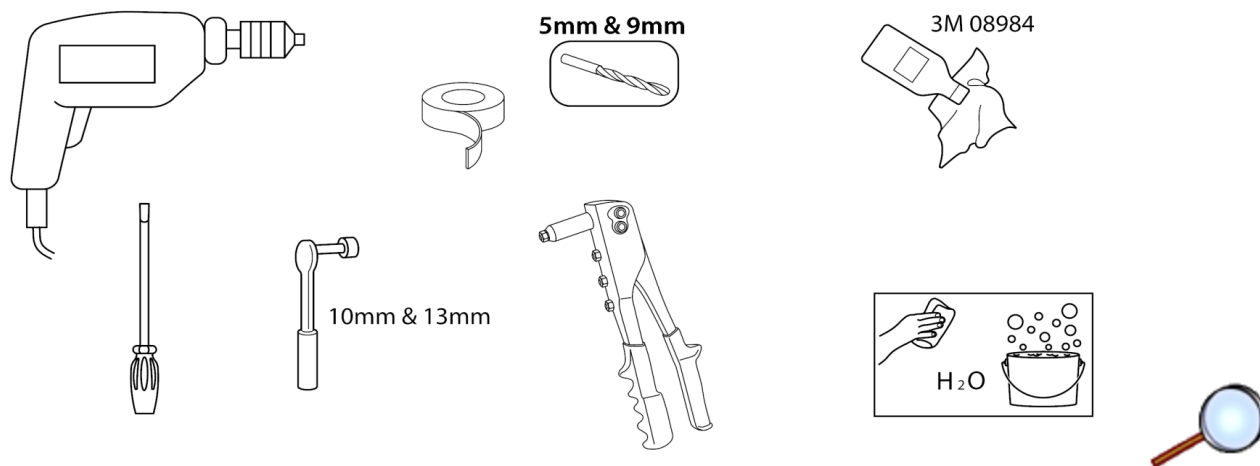
Document ID: 4045307

Body Accessory Trim Package Installation

Installation Instructions Part Number

23452915

Tools Required

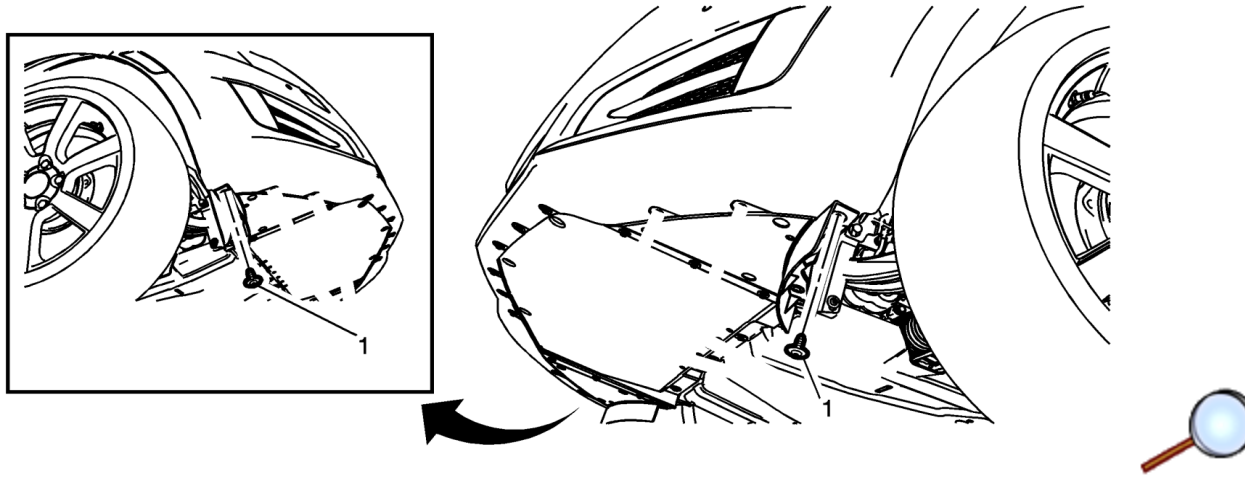


Note:

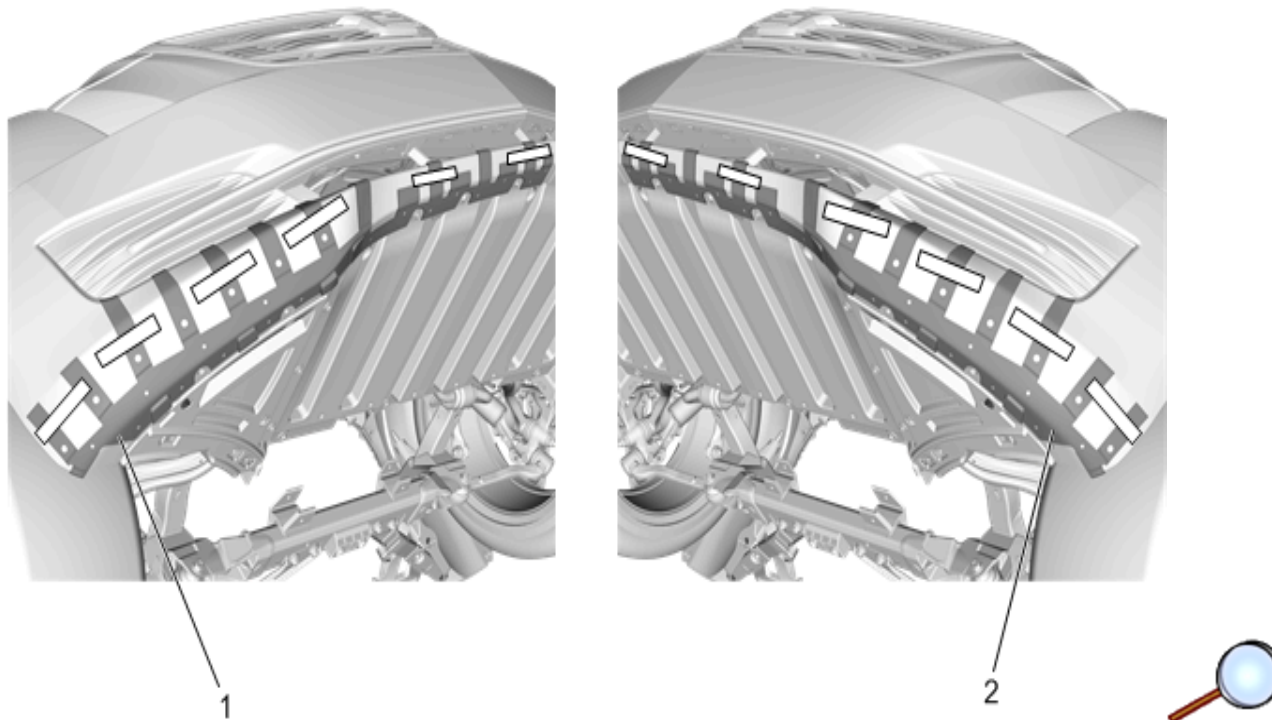
- Carefully read and understand instructions and components completely before beginning installation.
- Installation is made easier with the removal of all 4 wheels.
- There are sections of this install that may require assistance. For best results, vehicle should be free of damage (dents, scuffs, creases, fractures, scratches, etc).

Procedure

Front Fascia Extension

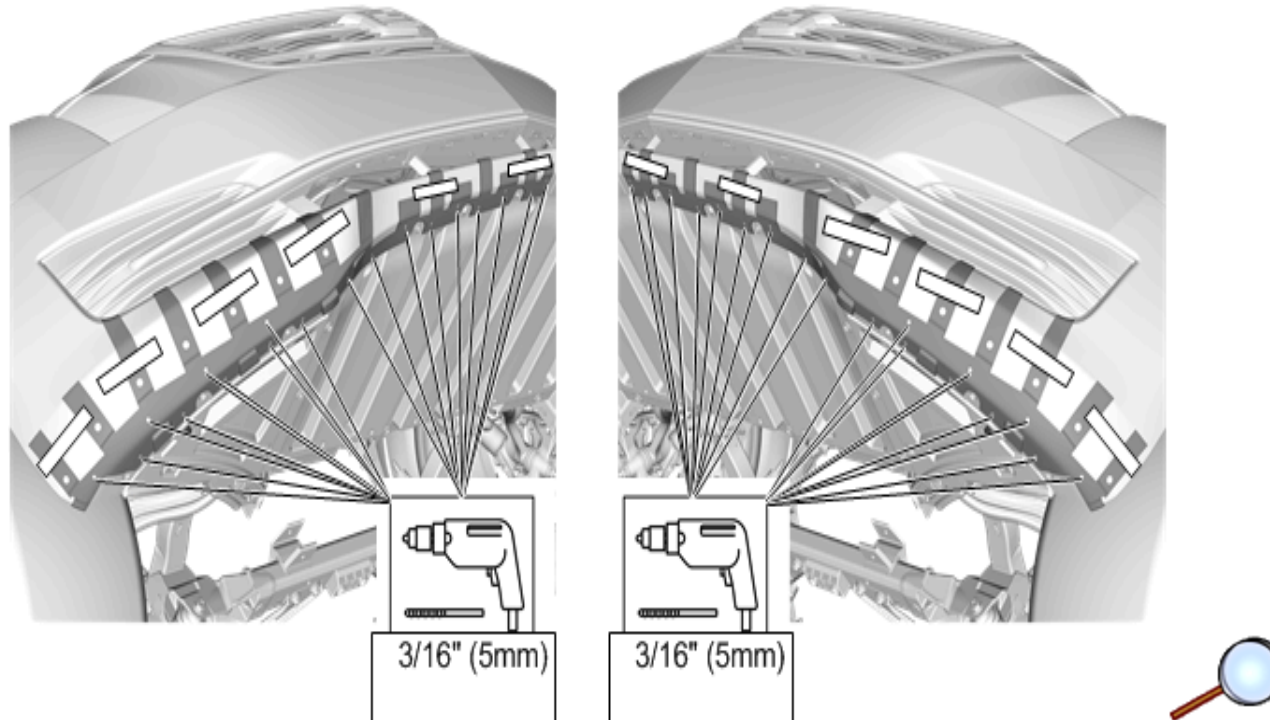


1. Raise and support the vehicle. **Refer to Vehicle Service Manual.**
2. Remove and retain the one screw (1) on each side of the front fascia.
3. Clean the underside of the front fascia.



Note: Ensure the spacing from the end of the clamp bracket to the edge of the wheel well opening is even on both sides.

- Starting from the wheel wells of the front fascia, locate the LH clamp bracket (2) using the fascia contour for alignment and tape into position.
- Install the RH clamp bracket (1) starting from the wheel well and tape into position.

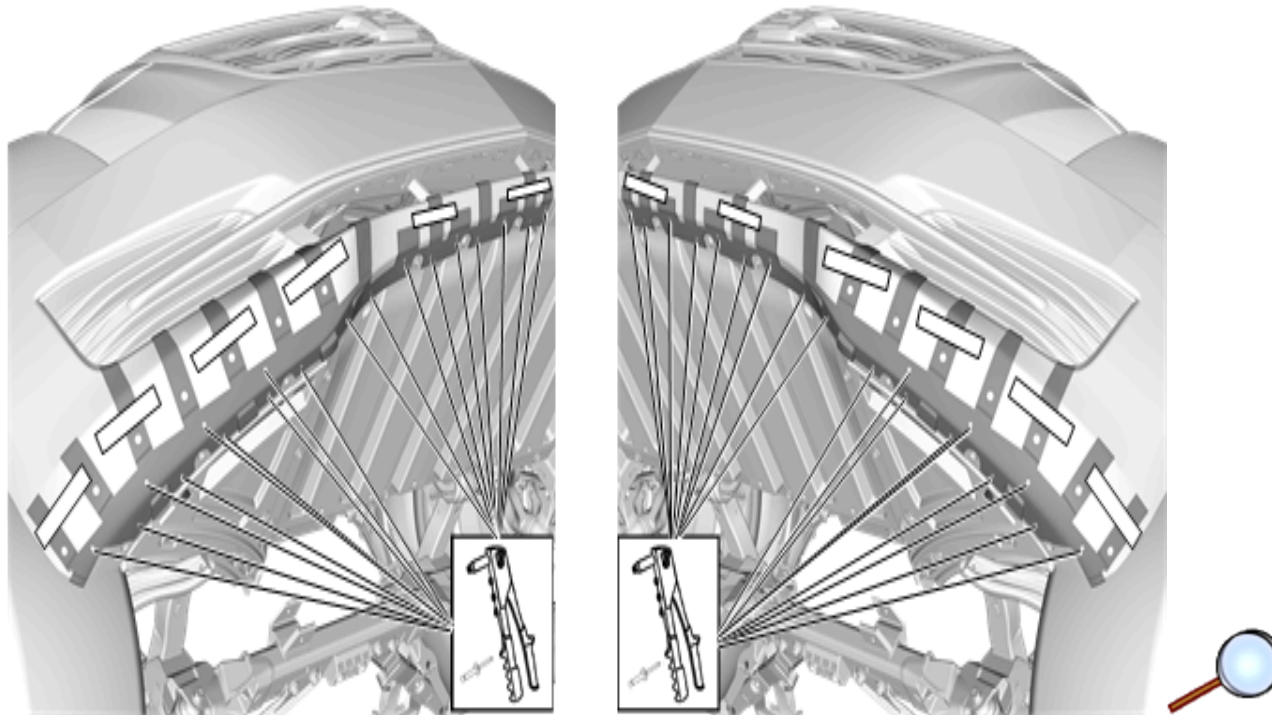


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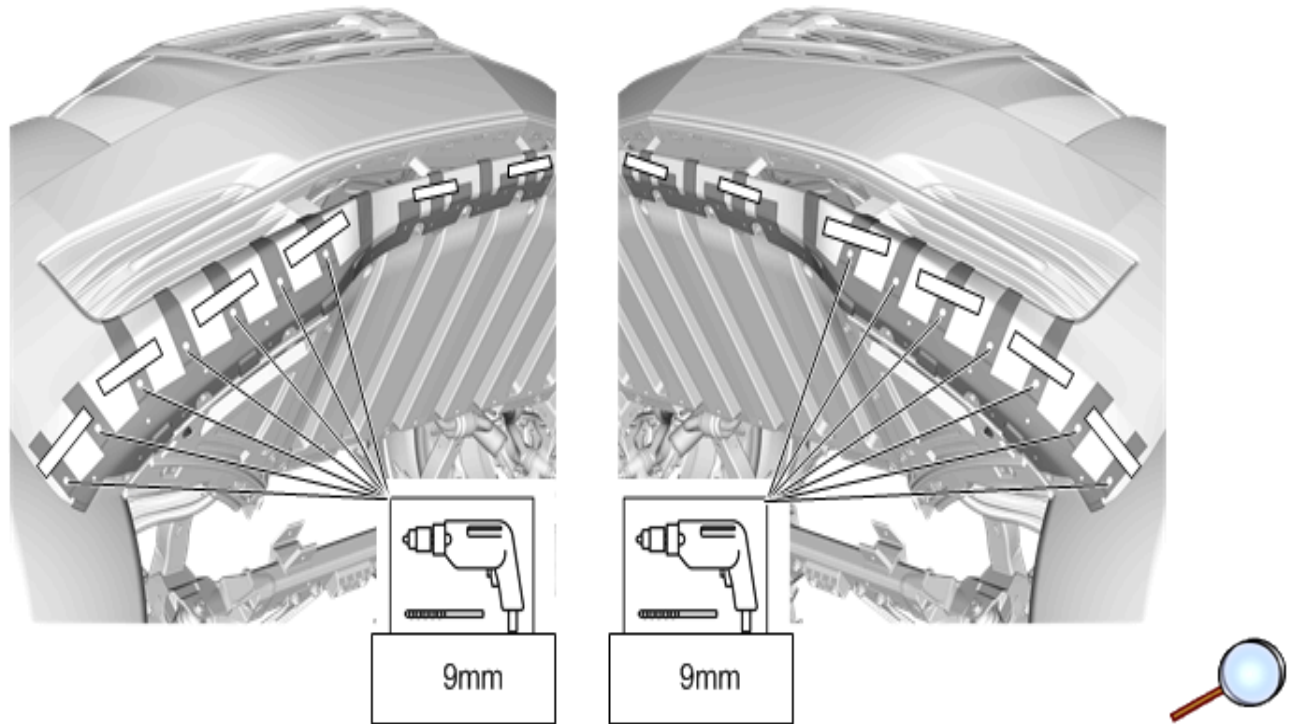
- Measure side to side differences to ensure that the bracket is centered to vehicle.
- The clamp bracket is used as a template.

- Drill through the clamp bracket lower holes using a 3/16" (5mm) drill bit.

Note: The drill depth needs to be 1.25" (31.75mm). Use a drill stopper or equivalent.

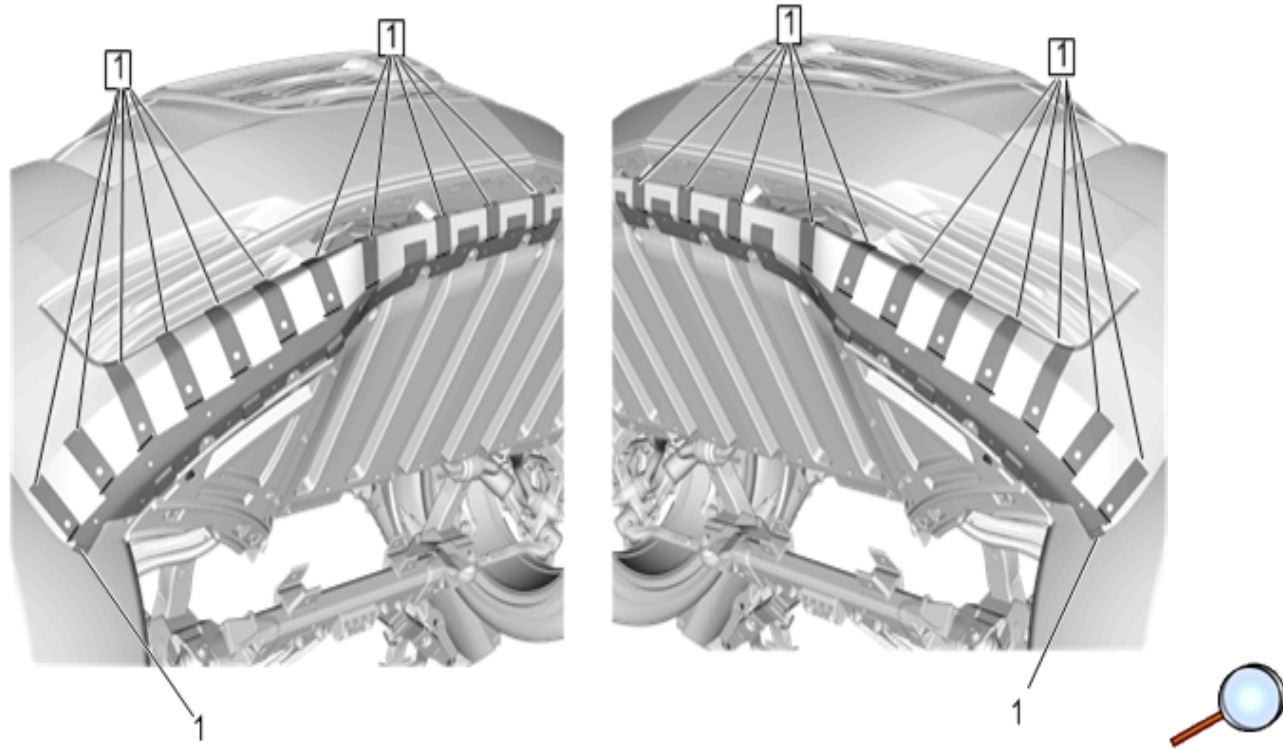


7. Attach the clamp brackets to the previously drilled (5mm holes) in the fascia using the provided rivets.

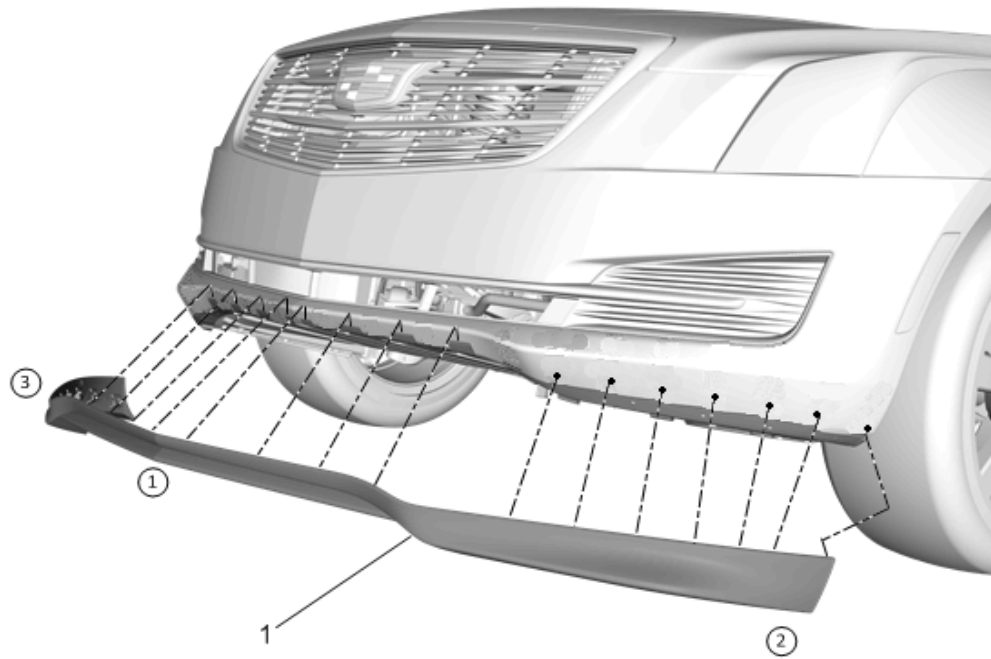


8. Drill through the clamp bracket upper holes using a (9mm) drill bit.

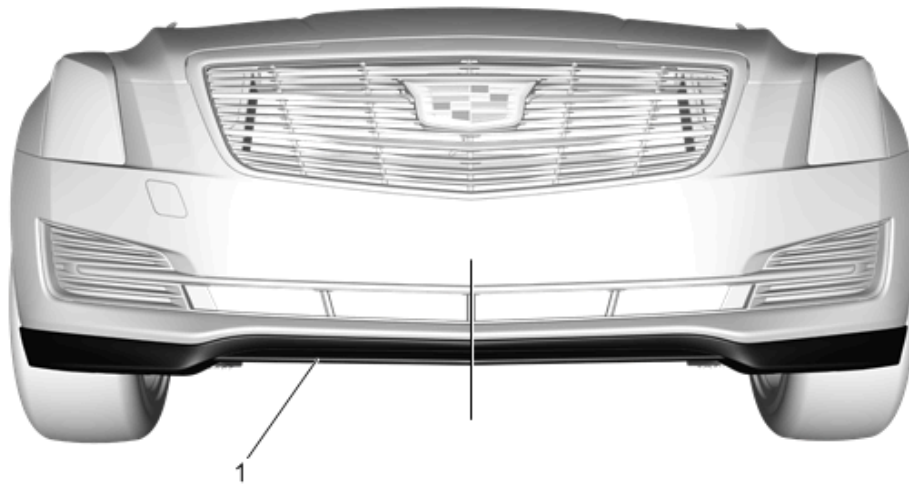
Note: The drill depth needs to be 1.25" (31.75mm). Use a drill stopper or equivalent.



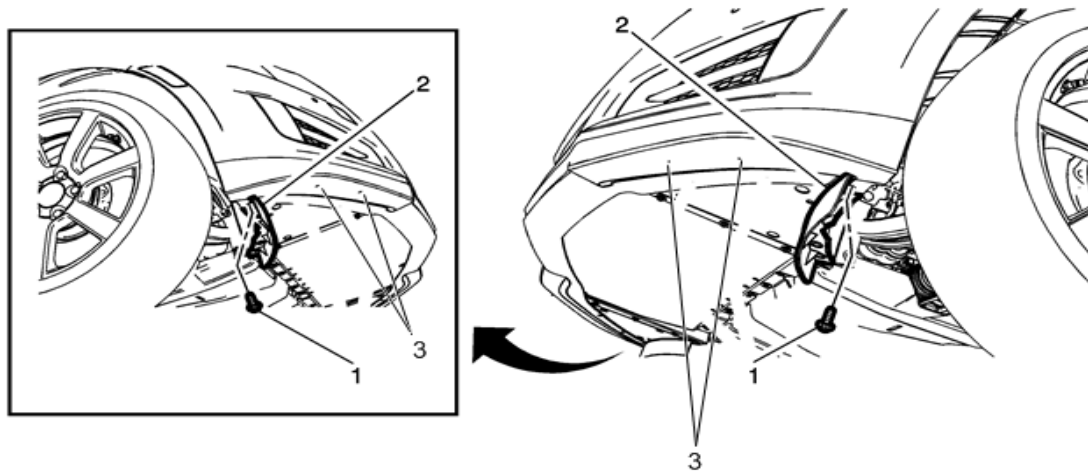
9. Remove the tape and the locating fingers (1) from the clamp brackets.



10. Install the front fascia extension (1) by pushing against the fascia (3) and lifting the extension flange over the clamp bracket . Start at center and progressively work toward to the wheel well opening engaging the retainers. The center section of the fascia extension at the nose of the fascia may not appear to engage properly until both ends of the fascia extension are engaged at the wheel well openings.



11. Ensure the fascia extension (1) is centered in the fascia.
12. Remove tape from ends of front fascia extension.

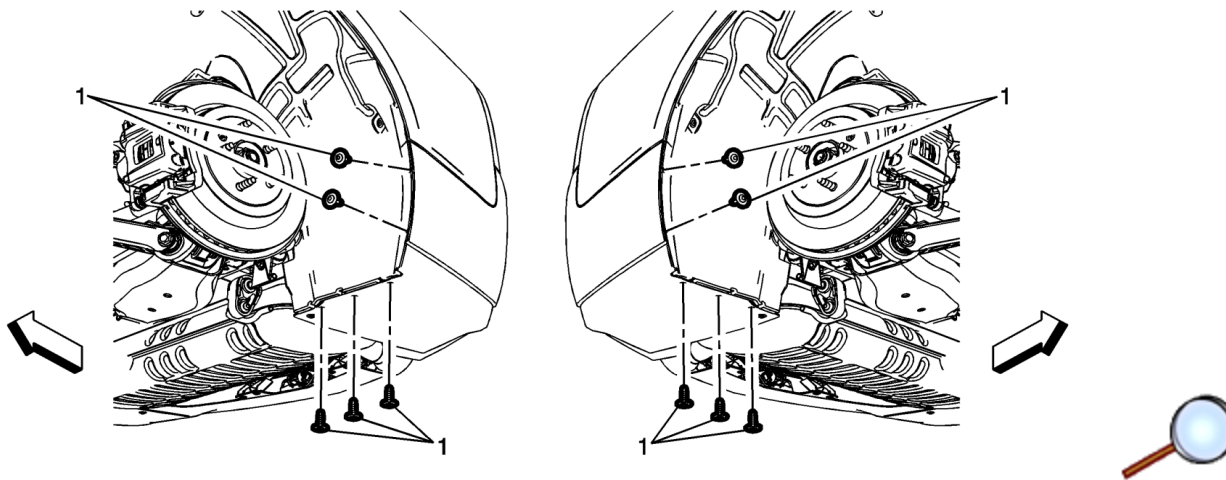


13. Ensure that the fascia extension encompasses the air deflectors (2).
14. Install the retained screws (1), one on each side.

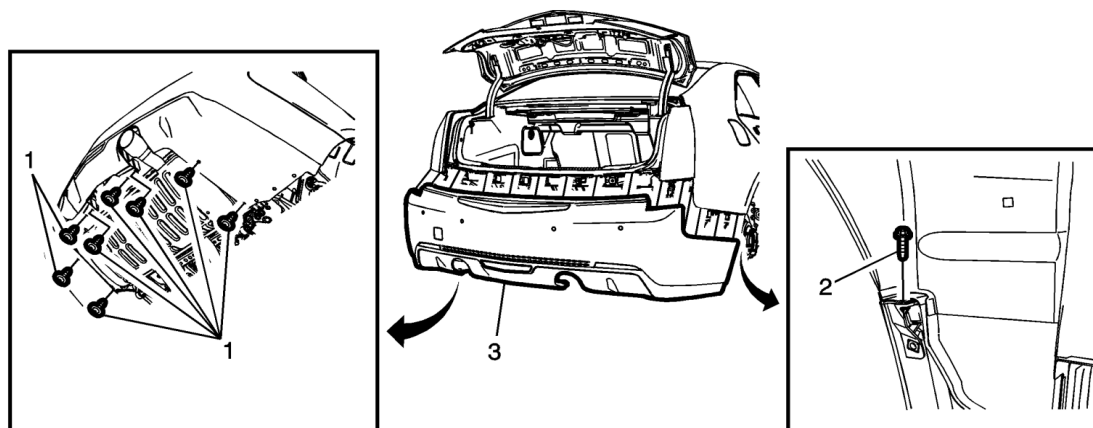


15. In the location shown, drill two 3/16" (5mm) holes (3) 1.25" (31.75 mm) deep on each side of the lower fascia extension.
16. Install two rivets to the previously drilled holes (3) on each side of the lower fascia extension.

Rear Lower Fascia

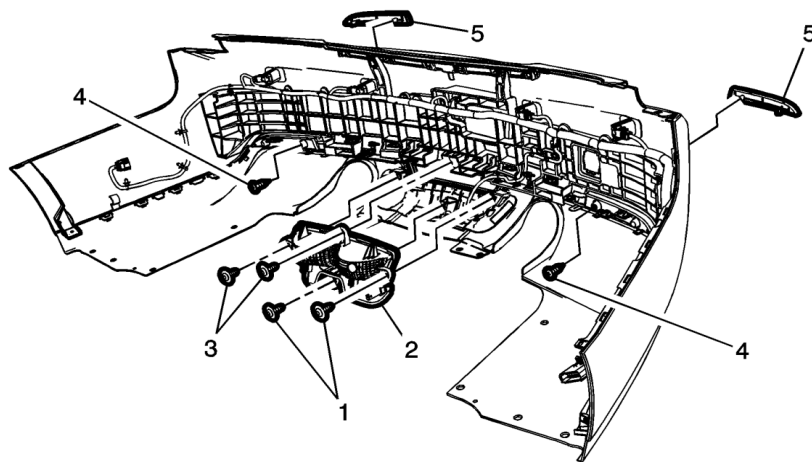


1. Remove and retain the screws (1) (Qty:10) securing the left and right rear wheelhouse liner to the rear fascia.



2. Remove and retain the rear bumper fascia bolts (1) (Qty: 8).
3. Remove and retain the left and right rear bumper fascia screws (2) (Qty: 2), securing rear fascia to quarter panel.
4. Carefully push a small nylon wedge between the fascia and the rear fascia brackets. Insert a small flat-bladed tool into the fascia slot and repress the snaps one at a time and pull on the fascia at the same time to gradually remove the fascia from the rear fascia brackets.

5. Disconnect the electrical connector.



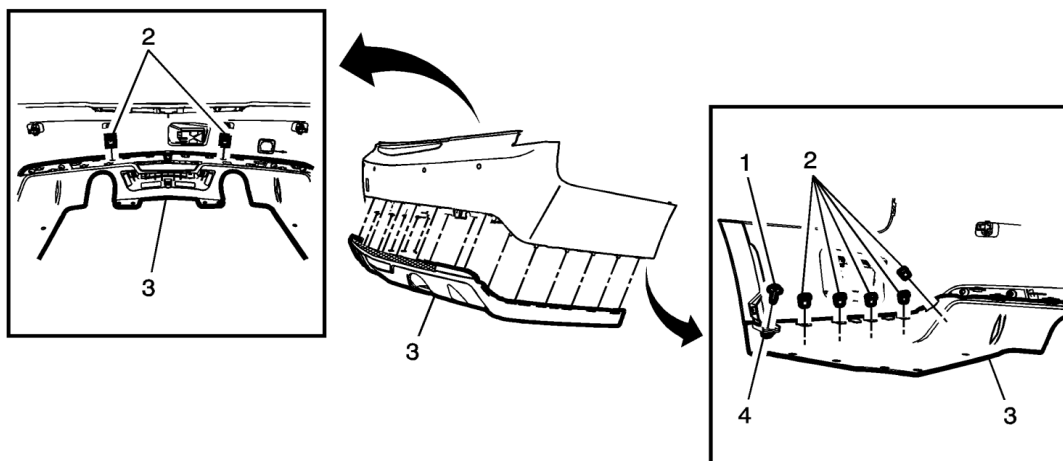
6. Place the fascia assembly on a protective surface to avoid scratching the upper or lower fascia.

7. Remove and retain the screws (1), (3) (Qty:4), securing the backup lamp to the rear fascia.

8. Disconnect electrical connector, remove and retain backup lamp (1) from the rear fascia.

9. Remove and retain the screws (4) (Qty:2), securing the reflectors to the rear fascia.

10. Press on the retainer tab, remove and retain reflectors (5) from the rear fascia.



11. Remove and retain the left and right screws (1) (Qty:2), attaching the upper and lower fascia.

12. Remove and retain the snap clips (2) (Qty:10) connecting the upper and lower rear fascia.

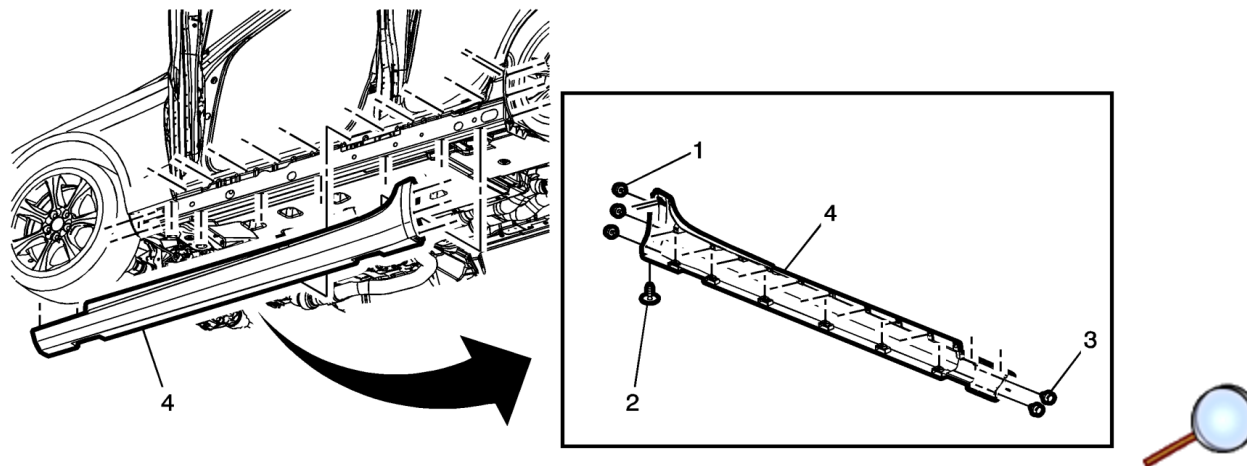
13. Carefully push a small nylon wedge between the upper fascia and the lower fascia. Insert a small flat-bladed tool into the fascia slot and depress the snaps one at a time and pull on the fascia at the same time to gradually remove the lower fascia (3) from

the upper fascia.

Note: Upper and lower fascias will need to be flexed in order to separate them.

14. Remove and retain the left and right threaded inserts (4) (Qty:2) from the rear lower fascia.
15. Remove and retain the wire harness from lower fascia.
16. Discard factory installed lower fascia.
17. Reassemble and install rear fascia to vehicle and connect any electrical connections.
18. Reinstall all fasteners

Rocker Panel Molding



1. Open both front and rear side doors.
2. Remove and retain the left and right rear wheelhouse panel liner retainers (1) (Qty:3 each side).
3. Remove and retain the left and right front wheelhouse panel liner retainers (3) (Qty:2 each side).
4. Remove and retain the left and right rear air deflector screws (2) (Qty:1 each side).
5. Release the left and right rocker panel molding retainers from the front fender (Qty:2 each side).
From the bottom edge firmly pull down the left and right rocker panel molding retainers from the rocker outer panel (Qty:5 each side)
From the top edge firmly pull out on the left and right rocker panel molding (12 retainers each side) from the body side outer panel and remove rocker panel molding (4) from the vehicle.
6. Reassemble the replacement rocker panel moldings in reverse order.
7. Reinstall wheel house liner retainers and air deflector screws.
8. Install front and rear wheel and tire assemblies. **Refer to Vehicle Service Manual.**

9. Lower vehicle.