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Body Emblem Package Installation

Installation Instructions Part Number

84058765

Kit Contents

Qty	Description
1	Emblem (Rear) - "CRUZE"
1	Emblem (Rear) - "LT"
2	Alcohol Wipes
1	Installation Instructions

Tools Required

Masking Tape

Rubber Roller

Scissors

Heat Gun or Equivalent

Before you start

Note: For the emblem to adhere best, the vehicle's mating surface (doors, rear compartment, etc.) should be free of damage (dents, scratches, creases, fractures, etc.).

Caution: Use a plastic, flat-bladed tool to prevent paint damage when removing an emblem/name plate.

1. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for one hour after assembly to allow adhesive to develop sufficient bond strength.
2. Wash the vehicle mating surfaces (decklid) with a non-petroleum based cleaning product. If a stronger cleaner is required to remove any contaminants, use 3M general purpose Adhesive Cleaner (P/N 08984). Then, thoroughly dry with a soft clean cloth.

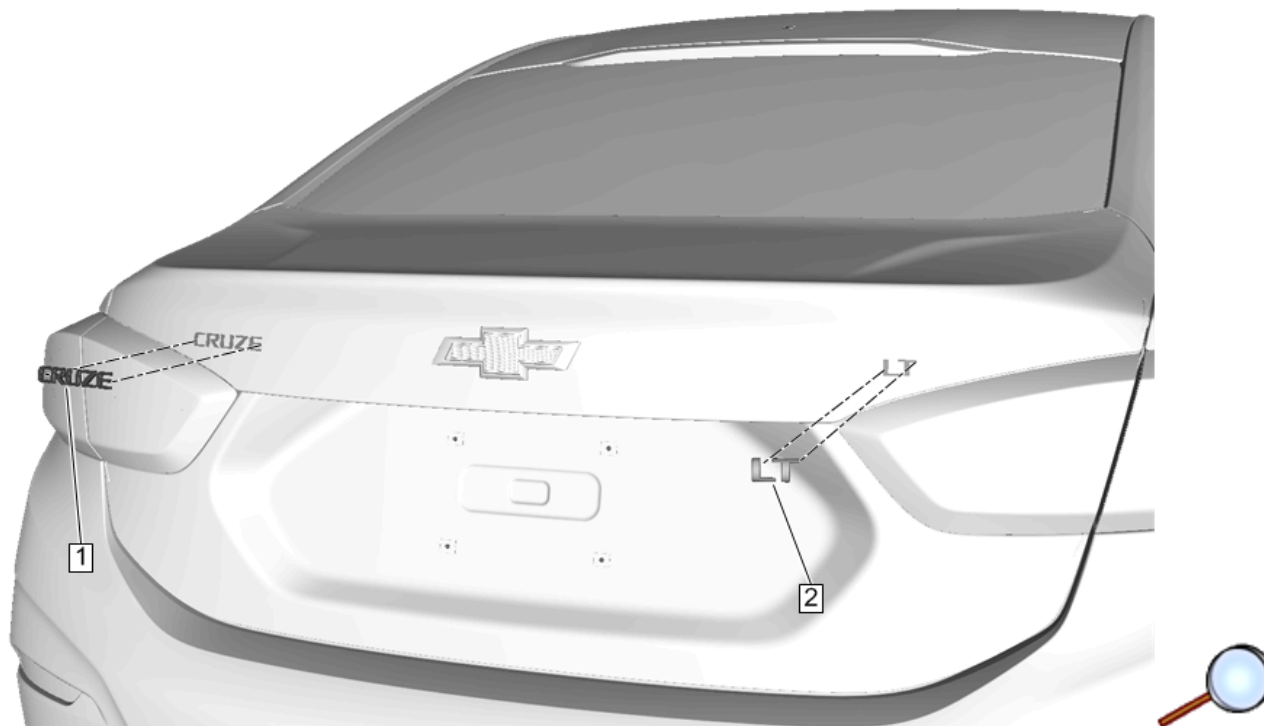
Procedure

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Caution: Only install black badges as a direct replacement of the existing vehicle content. For example, if a customer with a "Premier" vehicle has black nameplates installed, only install the "CRUZE" (rear) badges; do not install the "LT" portion of badges.

1. Apply masking tape around existing nameplates to be replaced. Tape the left side and the bottom edge of the existing nameplate. This will be the locating feature for the new Accessory emblem.
2. Use a heat gun or equivalent to remove the "CRUZE" nameplate.
3. Using the supplied alcohol wipe, wipe the area of the door where the emblem will be installed. Wipe surface dry with a clean lint-free towel.
4. Take one of the "CRUZE" emblems and peel the protective liner from the adhesive backing. Be careful not to touch the tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion.
5. **IMPORTANT:** The adhesive will bond quickly to the paint. In the event that the emblem should be mis-aligned after installation, do not attempt to remove the emblem as this will cause paint damage. To avoid mis-alignment, do not drop the emblem into place. Instead, first align the bottom edge of the emblem lettering to the masking tape. Then, toggle the emblem into place.
6. Using the palm of the hand or an applicable roller with approximately 10 lbs of pressure, wet out the emblem/name plate to the mating surface to ensure full adhesion of the nameplate is made.
7. Repeat the same procedure for the remaining emblems:

Note: If a Premier vehicle, no action for trim level is required.



7.1. Rear emblem ("CRUZE") (1).

7.2. Rear emblem "LT" (2).