

Document ID: 4538941

Body Emblem Package Installation

Installation Instructions Part Number

84112198

Kit Contents

Qty	Description
2	Emblem (Door) – “IMPALA”
1	Emblem (Side, C-Pillar) – “RH LEAPING IMPALA”
1	Emblem (Side, C-Pillar) – “LH LEAPING IMPALA”
1	Emblem (Rear) – “LT”
1	Emblem (Rear) – “V6”, with dot, for use with LS/LT vehicles
1	Emblem (Rear) – “V6”, without dot, for use with Premier vehicles
6	Alcohol Wipes
1	Installation Instructions

Tools Required

Masking Tape

Before you start

Note: For the emblem to adhere best, the vehicle’s mating surface (doors, rear compartment, etc.) should be free of damage (dents, scratches, creases, fractures, etc.).

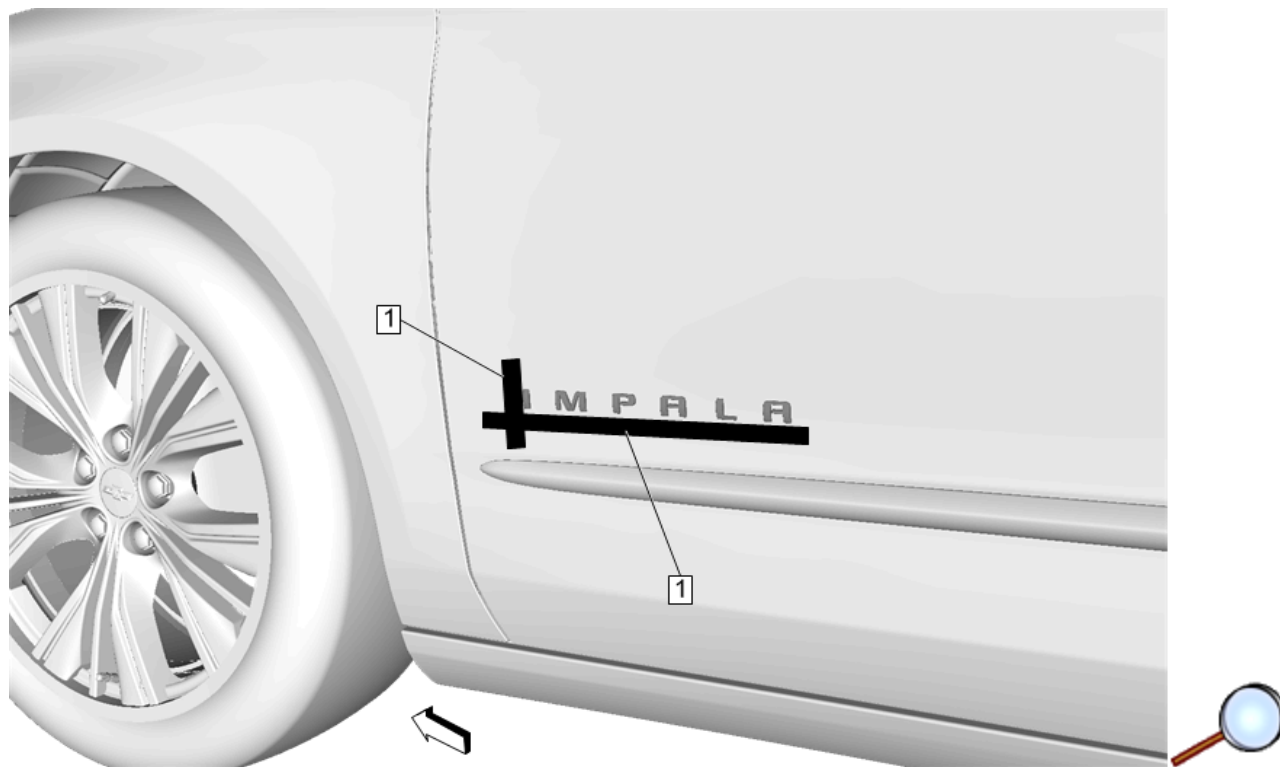
Caution: Use a plastic, flat-bladed tool to prevent paint damage when removing an emblem/name plate. Never use a sharp (metal) - bladed tool during removal or installation due to risk of sheet metal damage.

1. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for one hour after assembly to allow adhesive to develop sufficient bond strength.

© 2018 General Motors. All rights reserved.

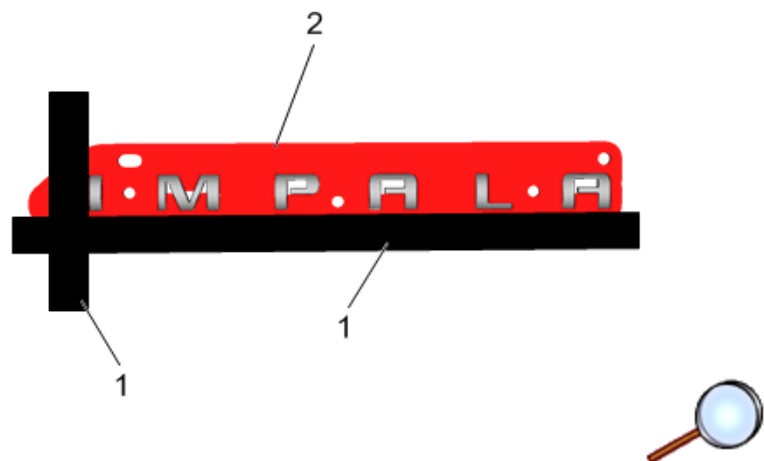
2. Wash the vehicle mating surfaces (doors, decklid, etc.) with a non-petroleum based cleaning product. If a stronger cleaner is required to remove any contaminants, use 3M general purpose Adhesive Cleaner (P/N 08984). Then, thoroughly dry with a soft clean cloth.

Procedure

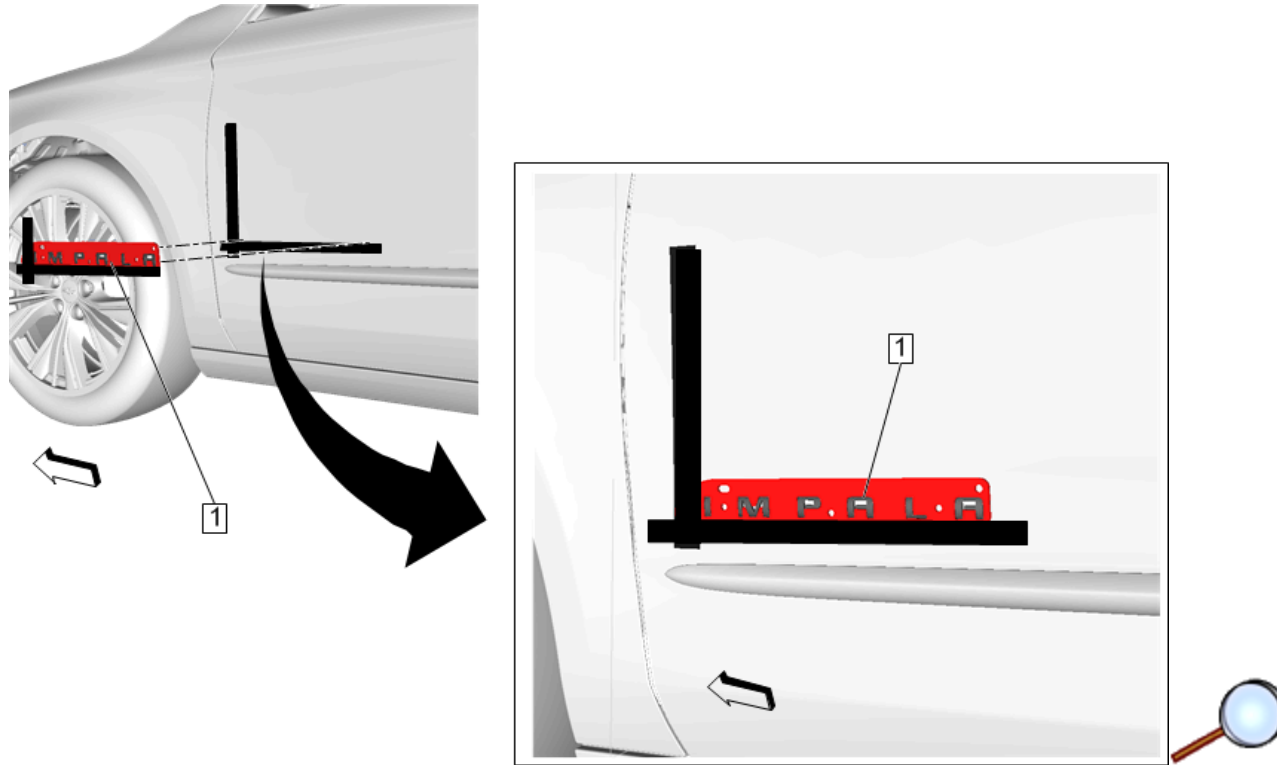


Caution: Only install black badges as a direct replacement of the existing vehicle content. For example, if a customer with an "LS" vehicle is getting black nameplates installed, only install the "IMPALA" (doors) and Leaping Impala (side, C-pillar) badges; do not install the "LT" or "V6" badges. **See installation configurations at the bottom of these instructions.**

1. Apply masking tape (1) along the left side and bottom edge of the existing nameplates to be replaced. This will be the locating feature for the new Accessory emblem.

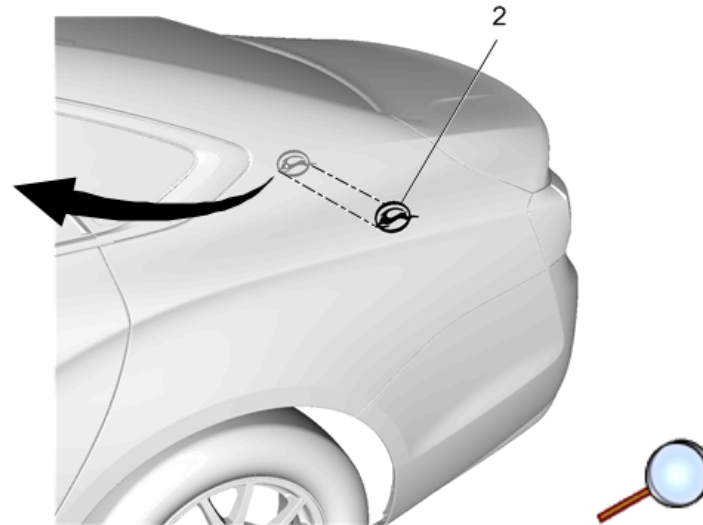
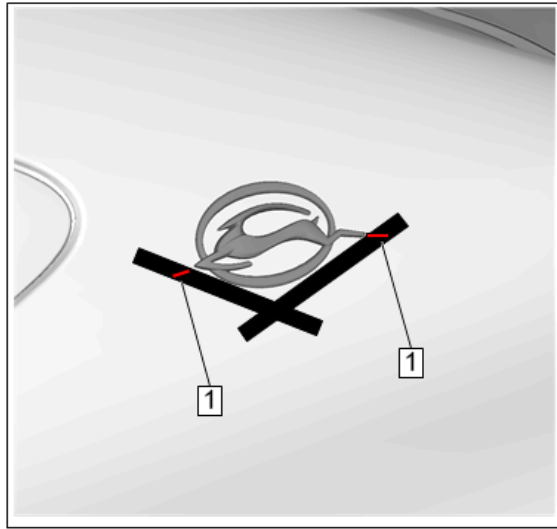


2. Apply masking tape (1) along the left side and bottom edge of the foam carrier (2) of new emblems. This will help alignment during the installation phase for the new Accessory emblem.
3. Starting on the driver side front door, remove the chrome "IMPALA" nameplate per Exterior Trim Removal instructions. Ensure all adhesive is removed.
4. Using the supplied alcohol wipe, wipe the area of the door where the emblem will be installed. Wipe surface dry with a clean lint-free towel.
5. Take one of the "IMPALA" emblems and peel the protective liner from the adhesive backing. Be careful not to touch the tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion.
6. **IMPORTANT:** The adhesive will bond quickly to the paint. In the event that the emblem should be mis-aligned after installation, do not attempt to remove the emblem as this will cause paint damage. To avoid mis-alignment, do not drop the emblem into place. Instead, first align the bottom edge of the emblem lettering to the masking tape. Then, toggle the emblem into place.
7. Using the palm of the hand or an applicable roller, firmly apply pressure, to wet out the emblem/name plate to the mating surface to ensure full adhesion of the nameplate is made.
8. Remove faceplate liner and foam carrier, as applicable.
9. Repeat the same procedure for the remaining emblems:



9.1. Drivers' side front door ("IMPALA") (1).

9.2. Passengers' side front door also applies.

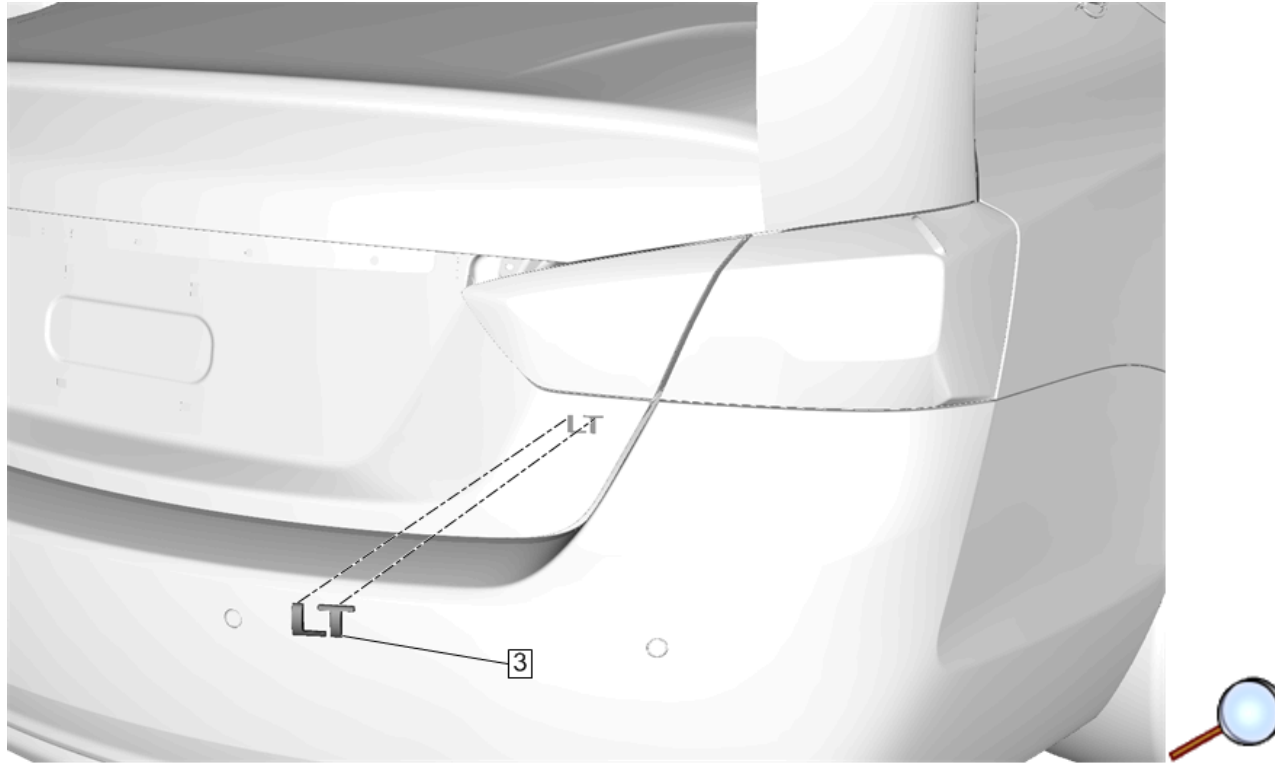


9.3. Drivers' side C-pillar (leaping impala) (2).

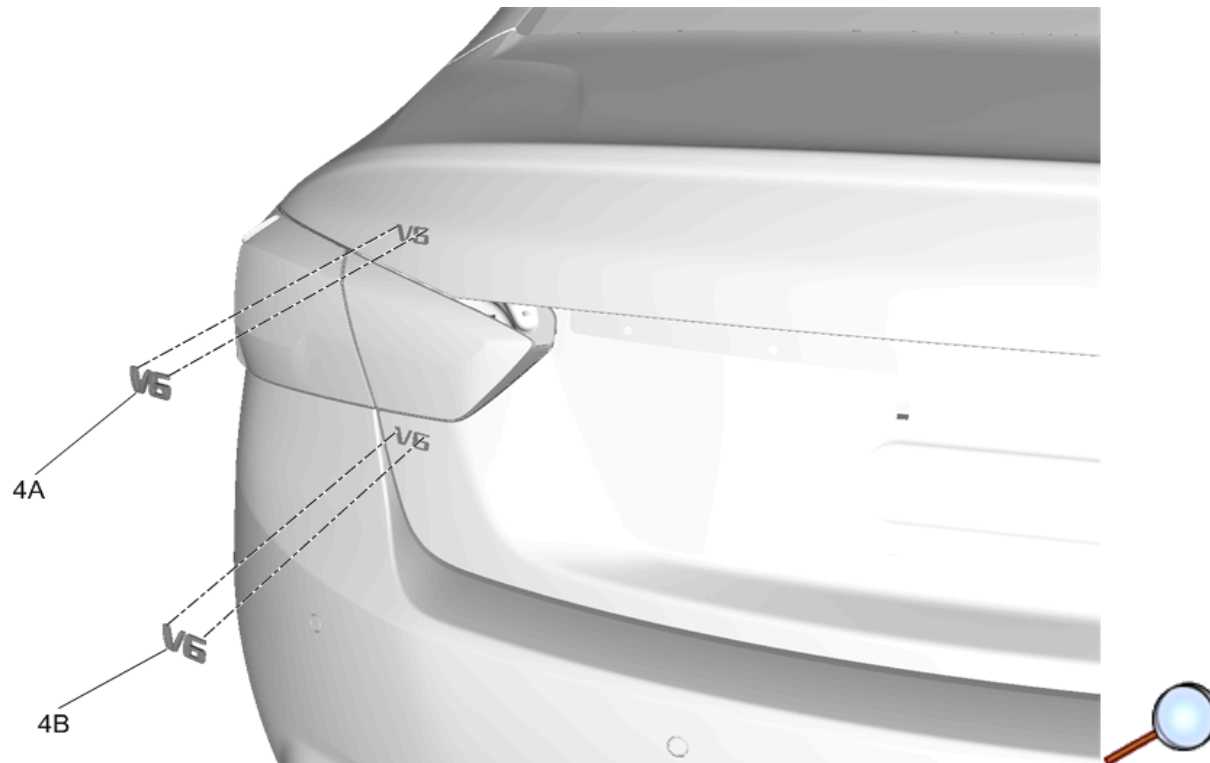
9.4. Passengers' side C-pillar also applies.

Note: Additional masking tape for locating is likely required. Tape for the bottom impala legs, and rear impala legs. Add pen marking (1) on tape for both legs to help during installation.

Caution: Do not install the leaping impala badges backwards. On the rear of the part there is a marking of "L" for the left hand or "R" for the right hand.



9.5. Rear trim level "LT" (3) if an LT vehicle. If an LS vehicle, remove the chrome LS emblem. If a Premier vehicle, no action for trim level is required.



9.6. Rear "V6" if applicable. If not a V6 vehicle, no action is required.

9.7. **NOTE:** LS/LT vehicles have a different "V6" badge than the Premier vehicles. Note the difference of locations: (4B) indicates LS/LT location; (4A) indicates Premier location. Use the proper "V6" badge and location as indicates.

10. The following summarizes the various configurations and installation of the badge package:

- 10.1. **L/LS Vehicle (4 cylinder):** Replace chrome "IMPALA" on Passenger and Driver doors with black "IMPALA", replace chrome Leaping Impala on Passenger and Driver side C-pillars with black Leaping Impala badges, remove chrome "LS" (if installed).
- 10.2. **L/LS Vehicle (6 cylinder):** Replace chrome "IMPALA" on Passenger and Driver doors with black "IMPALA", replace chrome Leaping Impala on Passenger and Driver side C-pillars with black Leaping Impala badges, remove chrome "LS" (if installed), remove chrome "V6" on decklid and install black "V6" black badge in location 4B.
- 10.3. **LT Vehicle (4 cylinder):** Replace chrome "IMPALA" on Passenger and Driver doors with black "IMPALA", replace chrome Leaping Impala on Passenger and Driver side C-pillars with black Leaping Impala badges, replace chrome "LT" on decklid with black "LT".
- 10.4. **LT Vehicle (6 cylinder):** Replace chrome "IMPALA" on Passenger and Driver doors with black "IMPALA", replace chrome Leaping Impala on Passenger and Driver side C-pillars with black Leaping Impala badges, remove chrome "LT" on decklid with black "LT", remove chrome "V6" on decklid and install black "V6" black badge in location 4B.
- 10.5. **Premier Vehicle (6 cylinder):** Replace chrome "IMPALA" on Passenger and Driver doors with black "IMPALA", replace chrome Leaping Impala on Passenger and Driver side C-pillars with black Leaping Impala badges, remove chrome "V6" on decklid and install black "V6" black badge with sticker on tape liner in location 4A. Leave Premier badge on vehicle as is.