

Rear End Spoiler Package Installation

[Installation Instructions Part Number](#)

95980362

Kit Contents

Qty	Description
1	Spoiler
4	Nuts (part no. 11516075)
1	Template
2	Torque Rods
2	Die Cut Two-sided Tapes
1	Long Die Cut Two-sided Tape
2	Short EPDM Foam Strips
1	Long EPDM Foam Strips
4	EPDM Foam Washers
1	Installation Instructions

[Tools Required](#)

- Drill Motor
- De-burring Tool
- Center Punch
- Tape Measure
- Clean Shop Towels
- 10mm Deep Socket w/Ratchet & Extension
- Anti-Corrosive Compound (GM P/N 12346225 or equivalent)
- Drill Bits – see template for size
- Small Hammer
- Masking Tape
- Scissors
- Alcohol

Painting Instructions

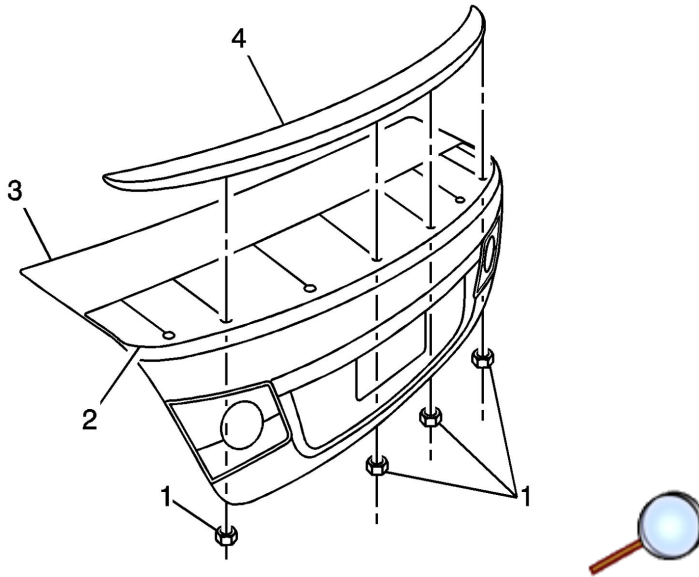
© 2014 General Motors. All rights reserved.

For top coating, refer to the applicable paint manufacturer's directions.

Vehicle Preparation

1. Vehicle body surface and spoiler temperature should be between 65° and 100°F.
2. Clean vehicle deck area with soap and water to remove residue prior to installation.

Spoiler Installation



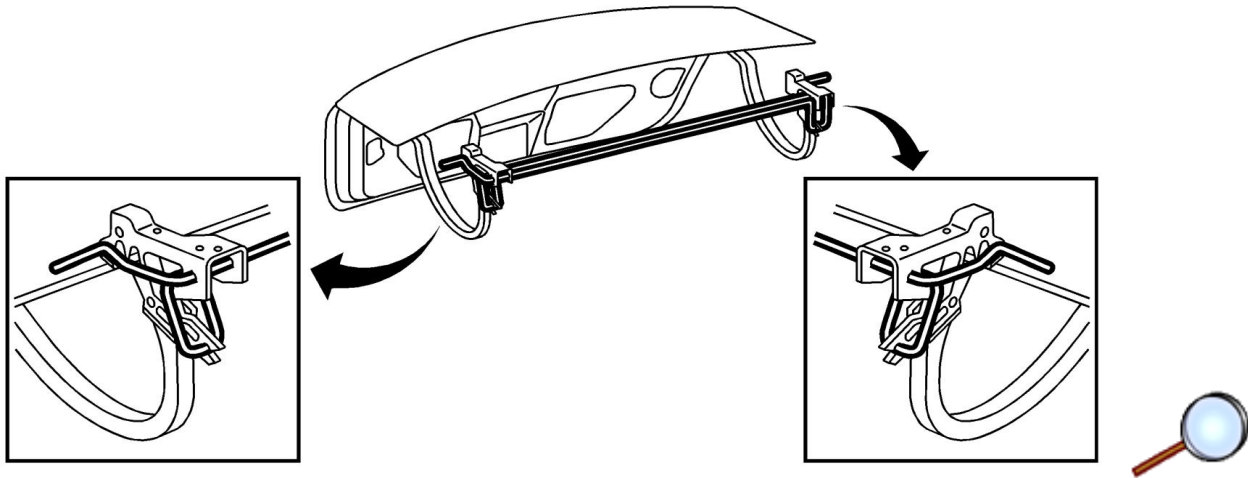
1. Trim along line on template.
2. Place template (2) on rear compartment lid (3) with writing facing up.
3. Position according to the descriptions on the template. Follow measurements as indicated.
Note: Carefully measure the dimension from the back front edge of the decklid to the measurement indicated on the template.
4. Using masking tape, secure the template in place.
5. Test fit the spoiler (4) to ensure the holes will be in the right position by carefully placing the spoiler on the deck and making sure the studs match the hole locations.
6. Center punch the hole center locations on the surface of the rear compartment lid, then remove the template.
7. Note that some of the mounting holes are elongated and will require special drilling.
8. Start each hole location by drilling a 1/8" pilot hole, then enlarge each hole to the final size indicated on the template.
9. Test fit the spoiler again before removing the protective strips from the adhesive tapes. If necessary, use a round file on the holes to achieve a proper fit.
Note: Do not engage clips at this time.
10. De-burr all holes inside and outside and apply a zinc rich anticorrosion compound to all bare surfaces.
11. Clean decklid surface with alcohol to ensure proper adhesion of tape.
12. Remove protective covers from three adhesive tape sections and mount spoiler on rear compartment lid.

Caution: Use the correct fastener in the correct location. Replacement fasteners must be the correct part number for that application. Fasteners requiring replacement or fasteners requiring the use of thread locking compound or sealant are identified in the service procedure. Do not use paints, lubricants, or corrosion inhibitors on

fasteners or fastener joint surfaces unless specified. These coatings affect fastener torque and joint clamping force and may damage the fastener. Use the correct tightening sequence and specifications when installing fasteners in order to avoid damage to parts and systems.

13. Secure with 4 nuts (1).
Tighten
Tighten the nuts to 4 N.m (35 lb in).

Torque Rod Replacement



Note: L/H torque rod P/N 95987975.

Note: R/H torque rod P/N 95987976.

Warning: When a rear compartment lid hold open device is being removed or installed, provide alternate support to avoid the possibility of damage to the vehicle or personal injury.

Remove existing Torque Rods from rear compartment lid hinge assemblies and replace with rods provided in kit.

Note: Make sure to clip the new rods properly in the clips on the body so that it does not cause a rattle